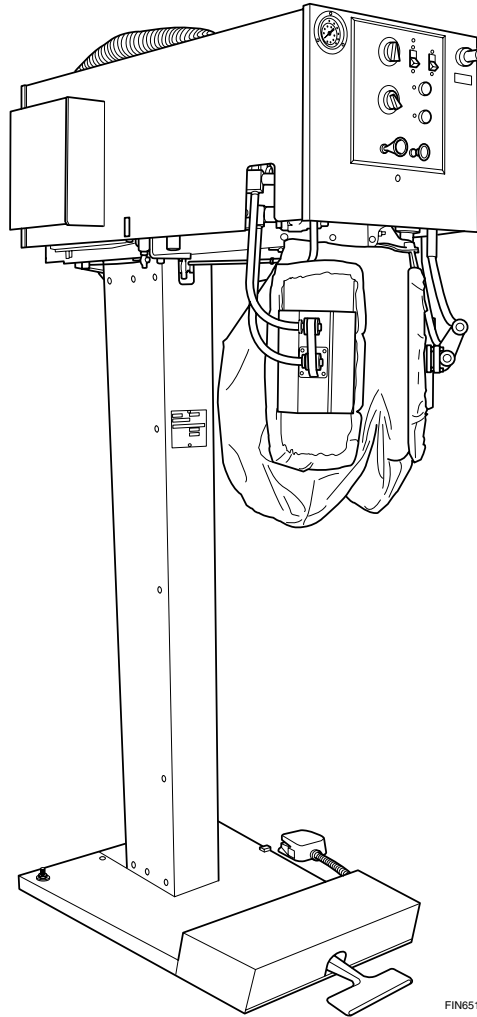


Pants Toppers

Refer to Page 3 for Model Numbers



FIN651C

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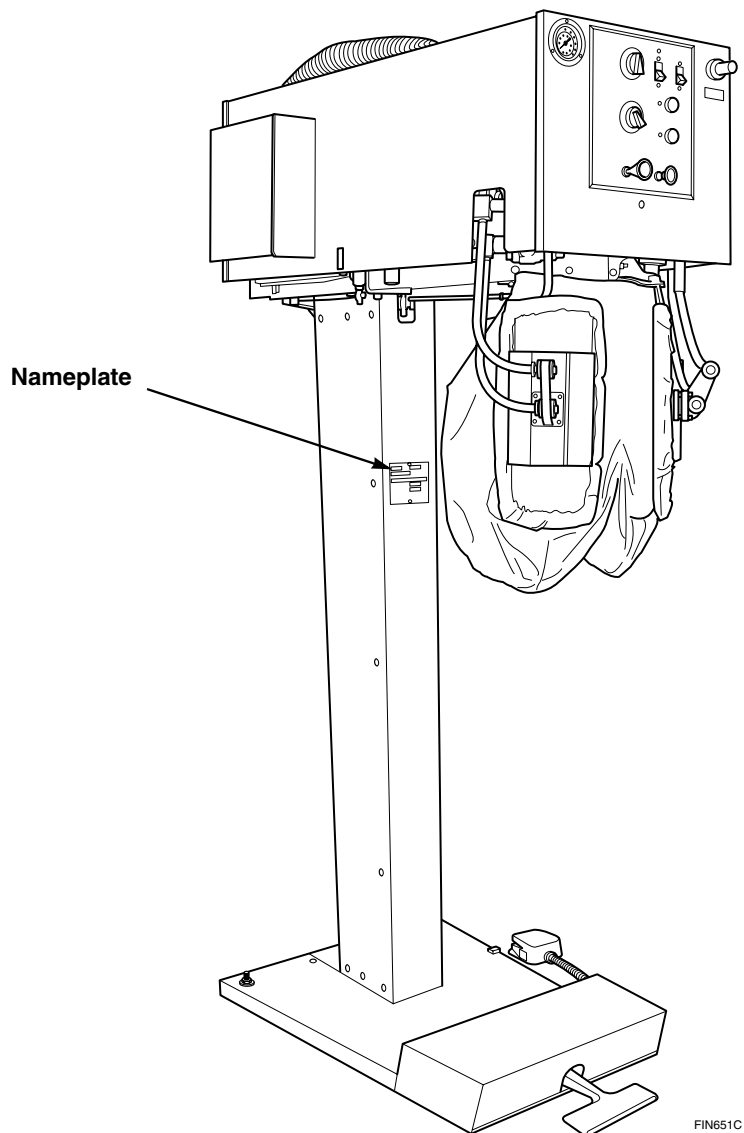
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate as shown.

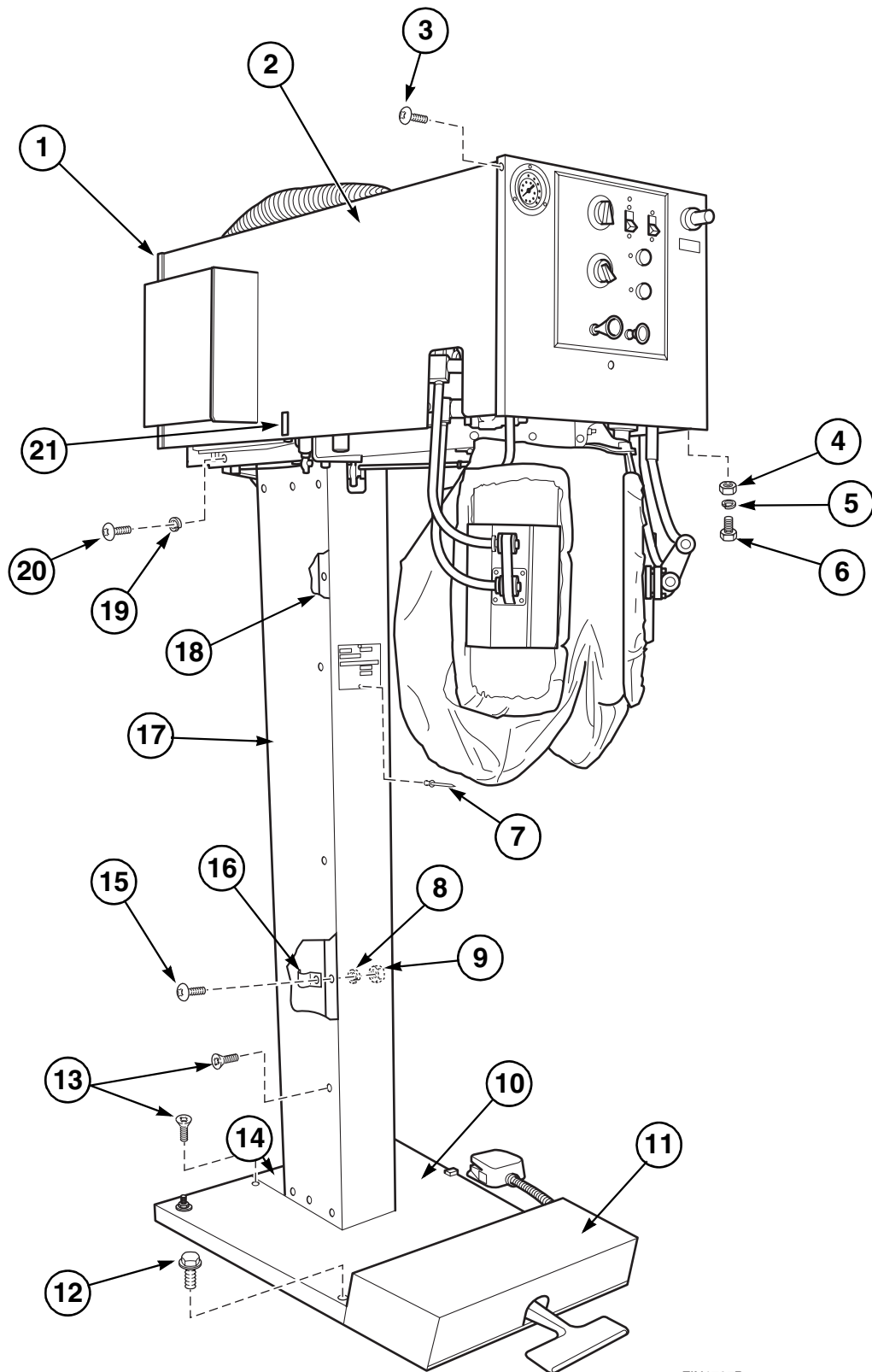


Model Identification

Information in this manual is applicable to these Pants Toppers:

ADT
ADTV
ADTF
ADTFV
DT
DTV
DTF
DTFV

Cover Assembly

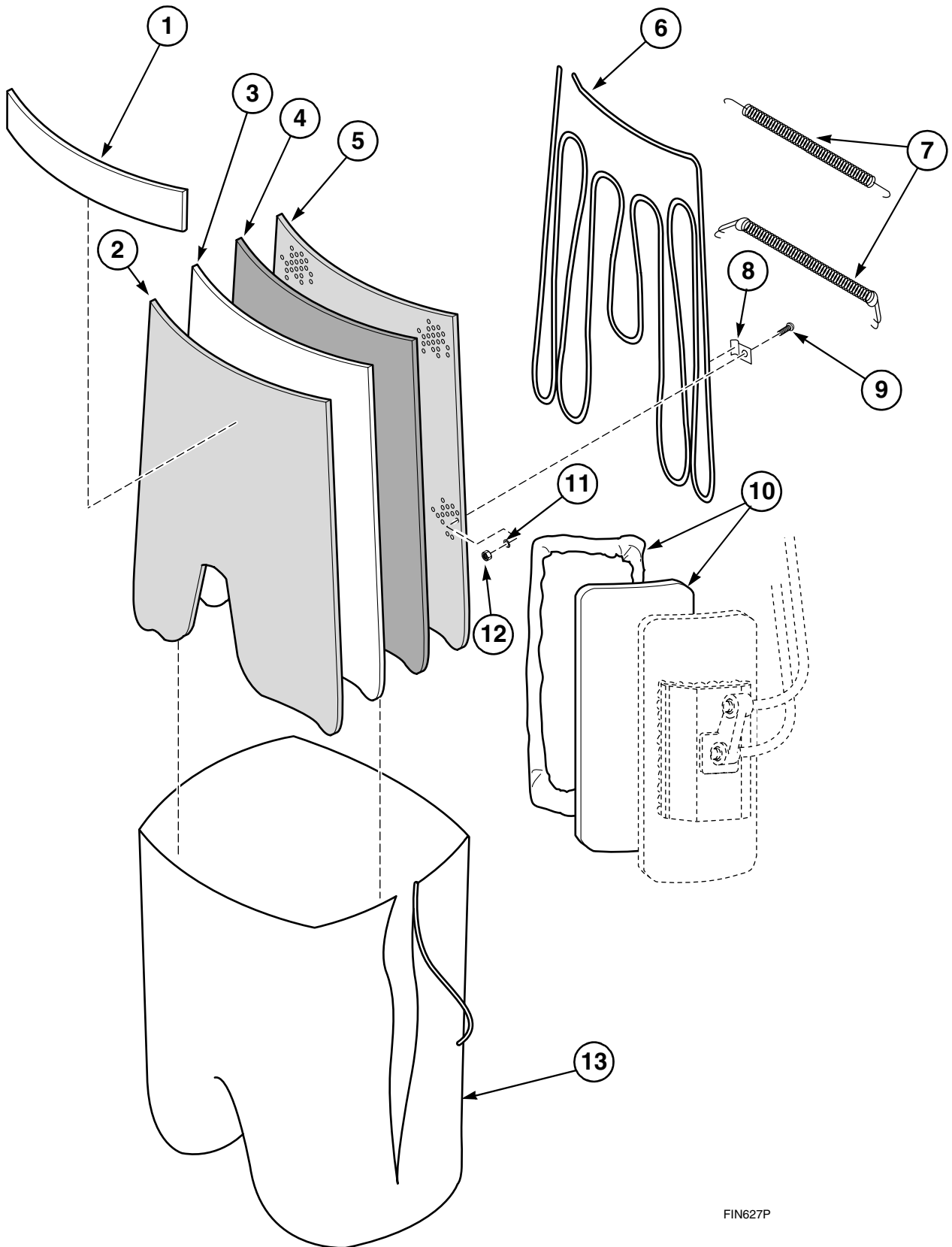


FIN1765P

Cover Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-24870	Expander Blade Decal	
	J1326156	Air Pressure Label	
	JA-24370	Scotchcal Decal	Clean filter weekly
	J1359272	Top Right Cover	
1	J200211400	Top Rear Cover	Models ADT, ADTF, DT and DTF
	J1359264	Top Rear with Vacuum Cover	Models ADTV, ADTFV, DTV and DTFV
2	J1359249	Top Left Cover Weldment	
3	JA-51188	Screw	8 required
4	M400023	Nut	2 required
5	JA-53363	Washer	2 required
6	J1185107	Screw	4 required
7	JC-51521	Blind Rivet	
8	J1185073	Washer	
9	20275	Nut	7 required
10	JA-20384	Base Cover Plate	
11	JA-20460	Foot Pedal Cover	
12	J1111095	Screw	5 required
13	JA-53895	Screw	20 required
14	JA-20456	Rear Cover Plate	
15	JC-62593	Screw	2 required
16	JA-51094	Tube Clamp	2 required
17	JA-20415	Cover Plate	
18	JA-80038	Pedestal Weldment	
19	M400014	Washer	8 required
20	J1123389	Screw	8 required
21	J1290485	Drain Label	Models ADTFV and DTFV

Buck and Padding

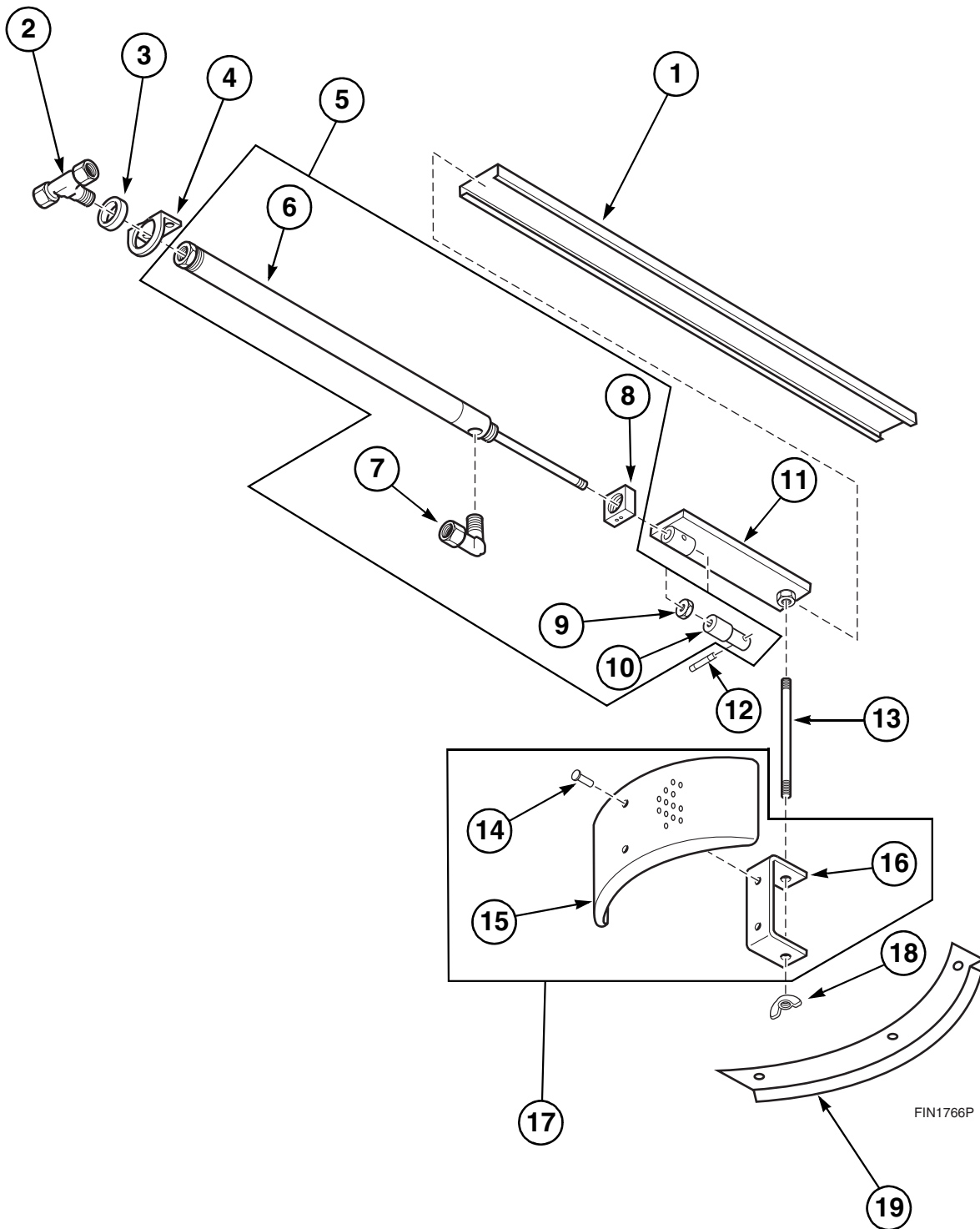


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Buck and Padding

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-20585	Band	
2	JA-25258	Buck Pad	
3	JA-25259	FlamoneI Pad	Includes item 7
4	JA-80743	Buck Assembly	
5	JA-80747	Buck Weldment	
6	JA-26060	Buck Tube	
7	JA-52960	Extension Spring	
8	JA-20502	Tube Holding Clip	21 required
9	J1048651	Screw	21 required
10	JA-06612	Pleat Board Assembly	Models ADTF, ADTFV, DTF and DTFV
11	J1205129	Washer	21 required
12	F431022	Nut	21 required
13	JA-25257	Buck Cover Bag	

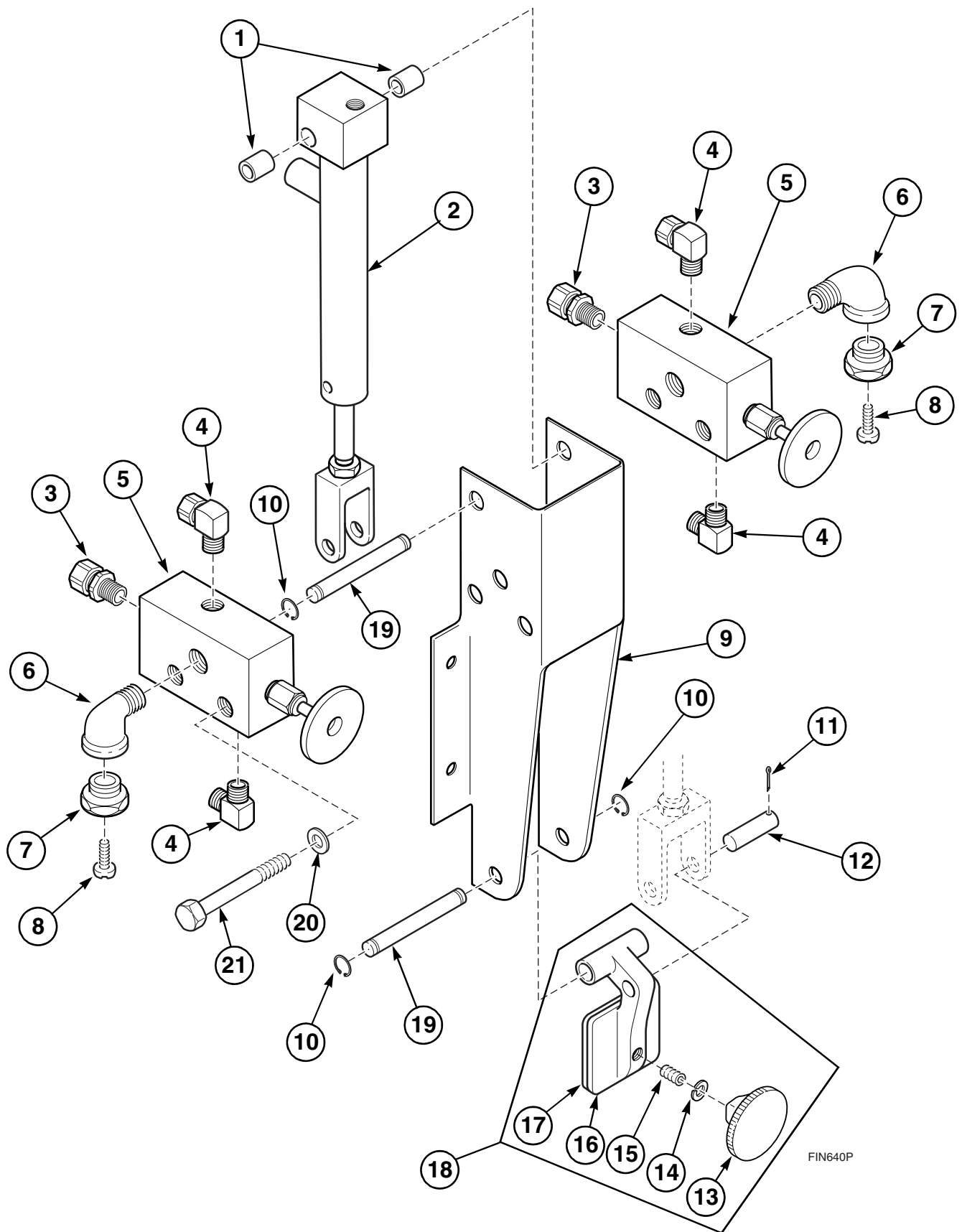
Bag Expander System



Bag Expander System

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-21130	Guide Rail	
2	JA-50770	Male Compression Elbow	Models ADT, ADTF, DT and DTF
	JC-30734	Male Compression Tee	Models ADTV, ADTFV, DTV and DTFV
3	JA-52917	Grommet	
4	JA-20446	Expander Cylinder Bracket	
5	J1360163	Cylinder Assembly	Models ADT, ADTF, DT and DTF; Includes items 2 and 6-10
	JA-87095	Cylinder Assembly	Models ADTV, ADTFV, DTV and DTFV; Includes items 2 and 6-10
6	JA-56745	Air Cylinder	
7	JA-50770	Male Compression Elbow	
8	JA-34621	Nut	
9	JA-51449	Nut	
10	JA-34620	Cylinder Clevis	
11	JA-07316	Bag Expander Slide Bar Weldment	
12	J1407725	Roll Pin	
13	JA-20591	Stud	
14	JC-51521	Blind Rivet	2 required
15	JA-25354	Air Bag Adjuster Plate	
16	JA-25355	Air Bag Adjuster Bracket	
17	JA-80744	Bag Adjuster Assembly	Includes items 14-16
18	JA-52859	Nut	
19	JA-24556	Mounting Cord Retainer Plate	

Waist Clamp Cylinder Mounting Bracket Assembly

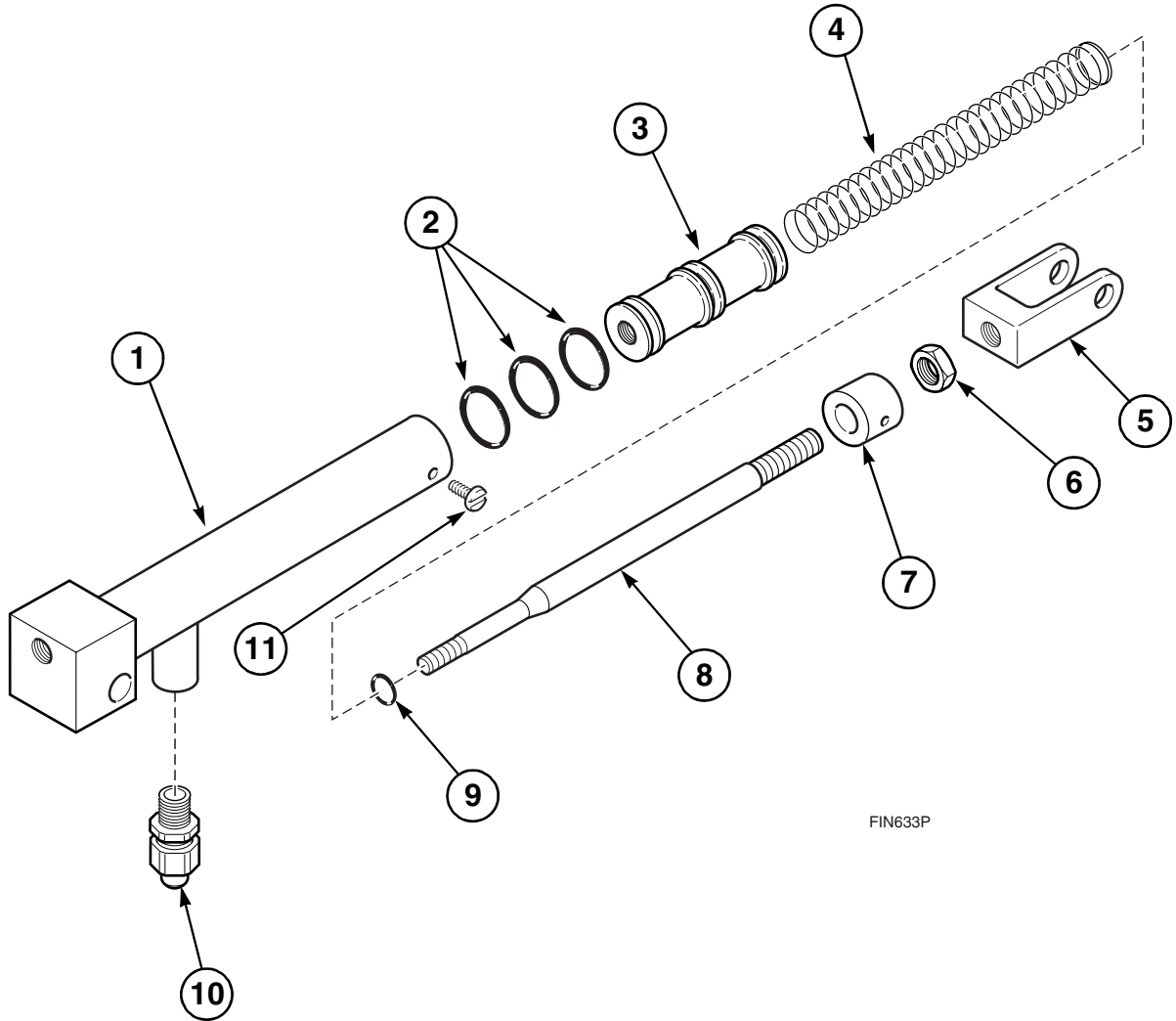


FIN640P

Waist Clamp Cylinder Mounting Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1359868	Waist Clamp Cylinder Mounting Bracket Assembly	Includes items 1-21
1	JA-20466	Spacer	2 required
2	JA-07324	Cylinder Assembly	
3	J1151661	Compression Connector	2 required
4	JA-50770	Male Compression Elbow	4 required
5	J1358332	3-Way Valve	2 required
6	J1012574	Street Elbow	2 required
7	J1358357	Male Adapter Bushing	2 required
8	J1346105	Screw	2 required
9	J1358472	Waist Clamp Cylinder Mounting Bracket	
10	JA-51082	Retaining Ring	4 required
11	JA-50496	Cotter Pin	
12	JA-53330	Clevis Pin	
13	JA-52938	Knob	
14	M400013	Washer	
15	JA-50379	Screw	
16	JA-20458	Waist Clamp	
17	JA-20450	Waist Clamp Pad	
18	JA-07335	Waist Clamp Assembly	Includes items 13-17
19	JA-20385	Pin	2 required
20	J1000975	Washer	4 required
21	J1358506	Screw	4 required

Waist Clamp Cylinder Assembly



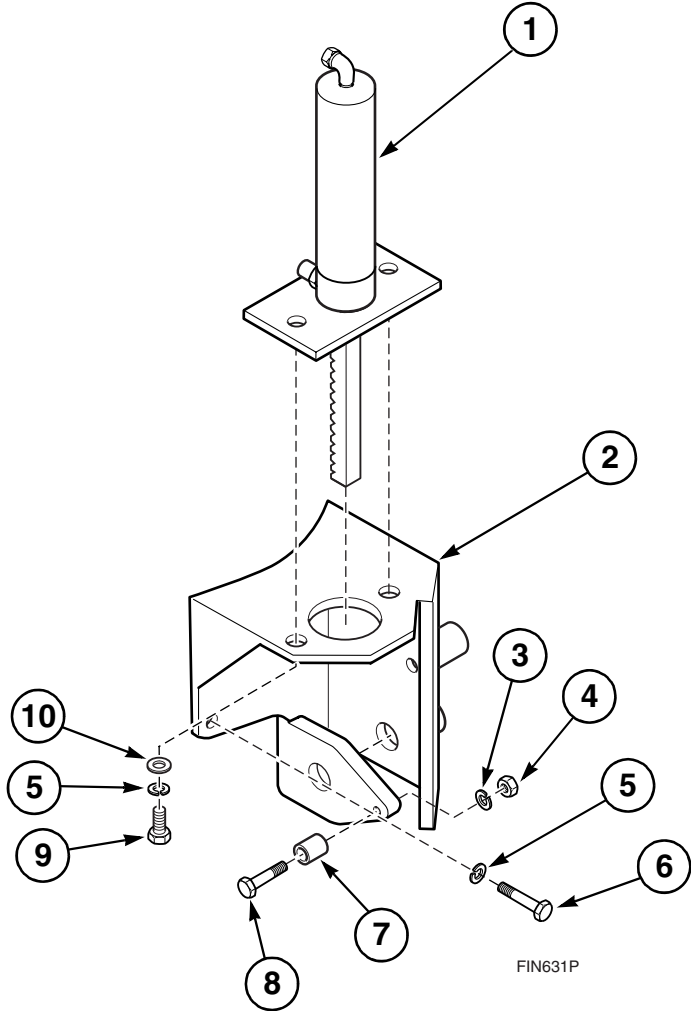
FIN633P

Waist Clamp Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-07324	Cylinder Assembly	Includes items 1-11
1	JA-07323	Cylinder Body Weldment	
2	JA-52320	O-Ring	3 required
3	JA-20434	Waist Clamp Piston	
4	JA-52072	Compression Spring	
5	JA-20436	Clevis	
6	JA-51409	Nut	
7	JA-20438	Upper Head	
8	JA-20435	Piston Rod	
9	JA-52145	O-Ring	
10	J1151661	Compression Connector	
11	J1120211	Screw	

Pleat Plate Cylinder Bracket Components (Drawing 1 of 2)

Models ADTF, ADTFV, DTF and DTFV

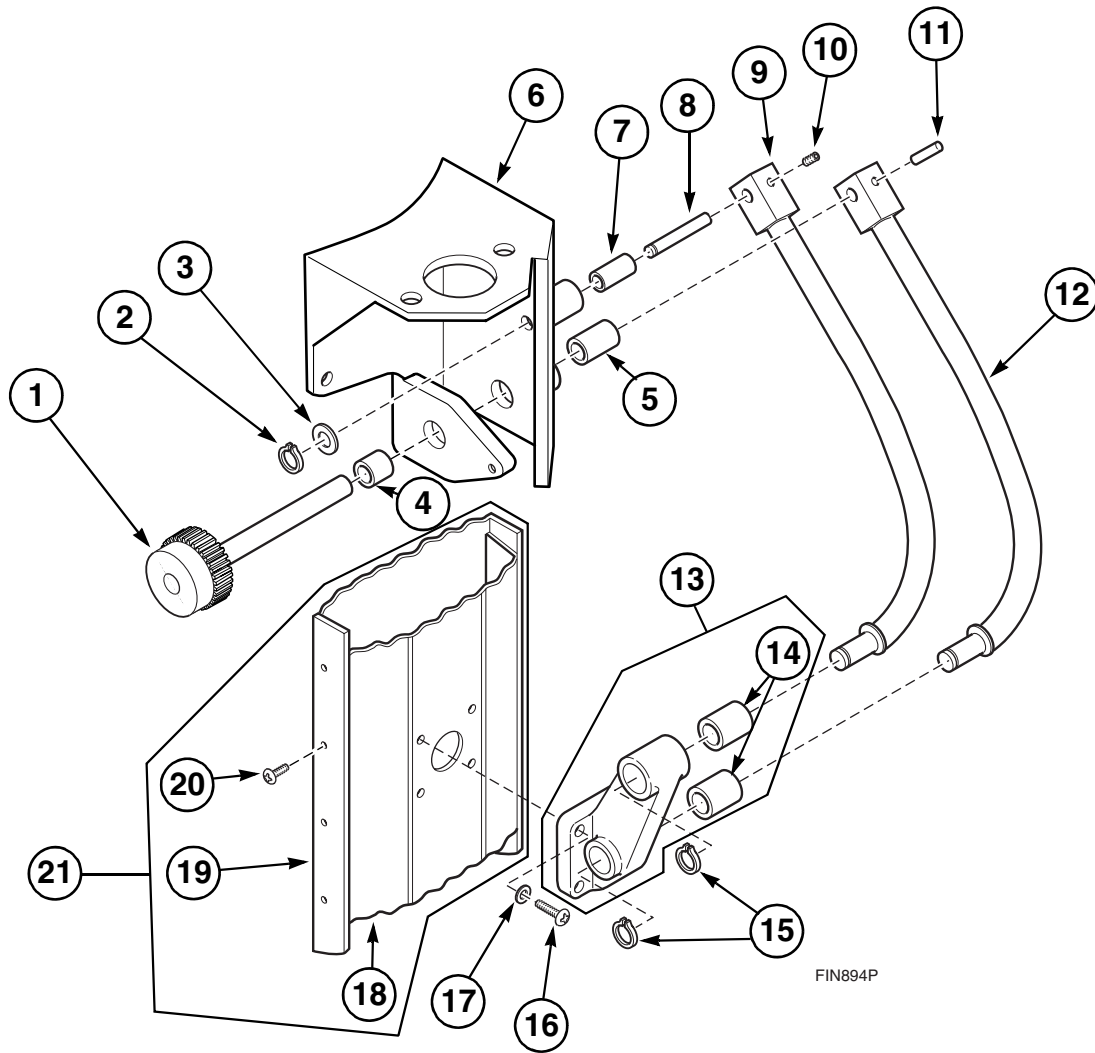


Pleat Plate Cylinder Bracket Components (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1357854	Pleat Plate Cylinder Assembly	Refer to <i>Pleat Plate Cylinder Assembly</i> section for parts breakdown
2	JA-07358	Pleat Cylinder Bracket	Left
	JA-07357	Pleat Cylinder Bracket	Right
3	J1185073	Washer	
4	20275	Nut	
5	M400013	Washer	5 required
6	JC-62724	Screw	3 required
7	JA-52924	Needle Bearing	
8	JA-20686	Bolt	
9	M400056	Screw	2 required
10	J1001270	Washer	5 required

Pleat Plate Cylinder Bracket Components (Drawing 2 of 2)

Models ADTF, ADTFV, DTF and DTFV

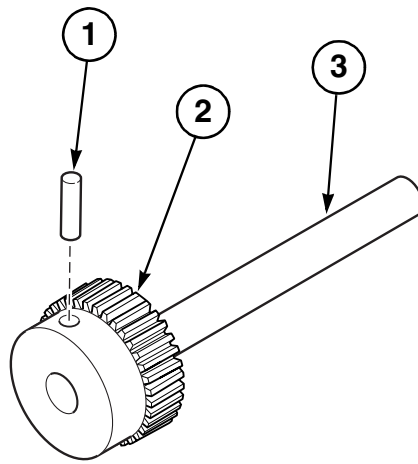


Pleat Plate Cylinder Bracket Components (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-07314	Gear Assembly	Refer to <i>Gear Assembly</i> section for parts breakdown
2	JC-59074	Retaining Ring	
3	J1001270	Washer	
4	JA-50909	Oilless Sleeve Bearing	
5	JA-51056	Oilless Sleeve Bearing	
6	JA-07358	Pleat Cylinder Bracket	Left; Includes item 4, 5 and 7
	JA-07357	Pleat Cylinder Bracket	Right; Includes item 4, 5 and 7
7	JA-53144	Sleeve Bearing	
8	JA-20455	Pleat Head Shaft	Upper
9	JA-07267	Top Arm Weldment	
10	N/A	Screw	
11	J1244722	Roll Pin	
12	JA-07268	Bottom Arm Weldment	
13	JA-07352	Pleat Head Bracket	Includes item 14
14	JA-51070	Oilless Sleeve Bearing	
15	JA-50976	Retaining Ring	
16	JA-53511	Screw	
17	J1178391	Washer	
18	JA-07327	Pleat Head Weldment	
19	JA-20886	Pleat Board	
20	JC-61409	Screw	
21	JA-07916	Pleat Board Assembly	Includes items 18-20

N/A = Part no longer available

Gear Assembly



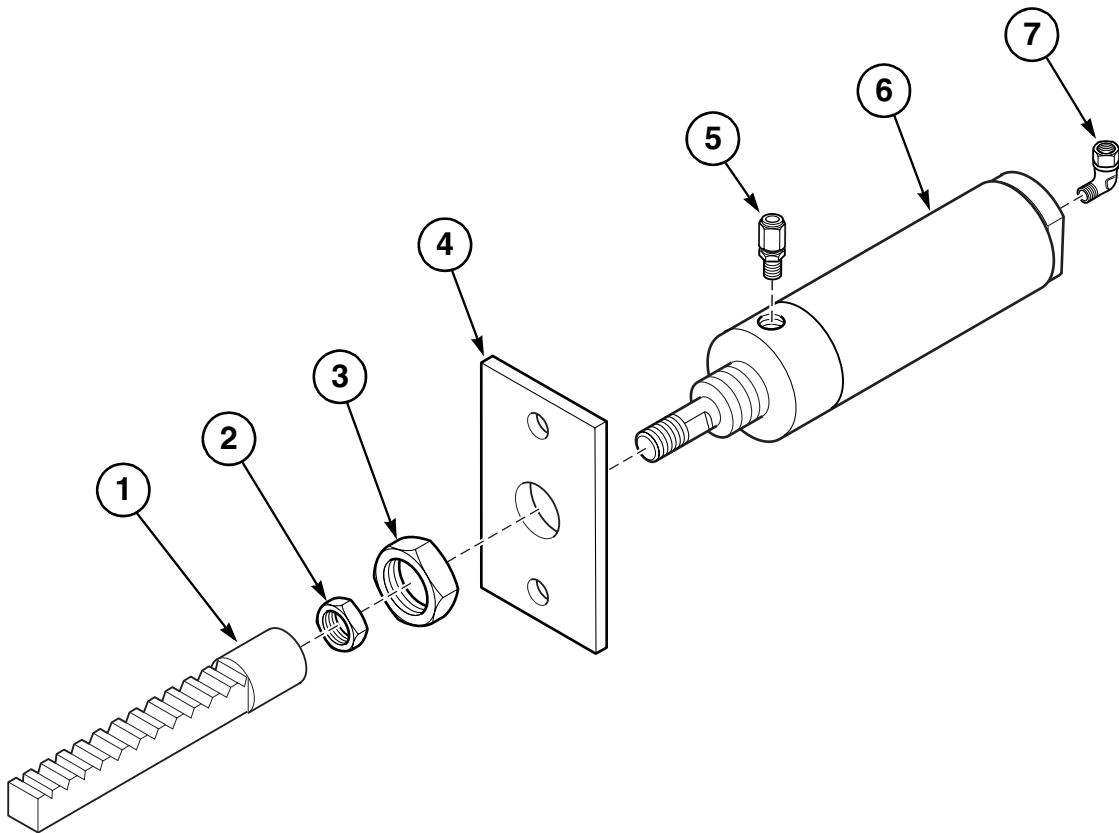
FIN1262P

Gear Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-07314	Gear Assembly	Includes items 1-3
1	JA-54420	Roll Pin	
2	JA-53291	Head Gear	
3	JA-20426	Pleat Arm Shaft	

Pleat Plate Cylinder Assembly

Models ADTF, ADTFV, DTF and DTFV



FIN634P

Pleat Plate Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1357854	Pleat Plate Cylinder Assembly	Includes items 1-7; 2 required
1	J1357607	Pleat Head Drive Rack Weldment	
2	JA-51474	Nut	
3	M400023	Nut	
4	J1357615	Cylinder Mounting Plate	
5	J1151661	Compression Connector	
6	J1357573	Air Cylinder	
7	JA-50770	Male Compression Elbow	

Models Through June 2001

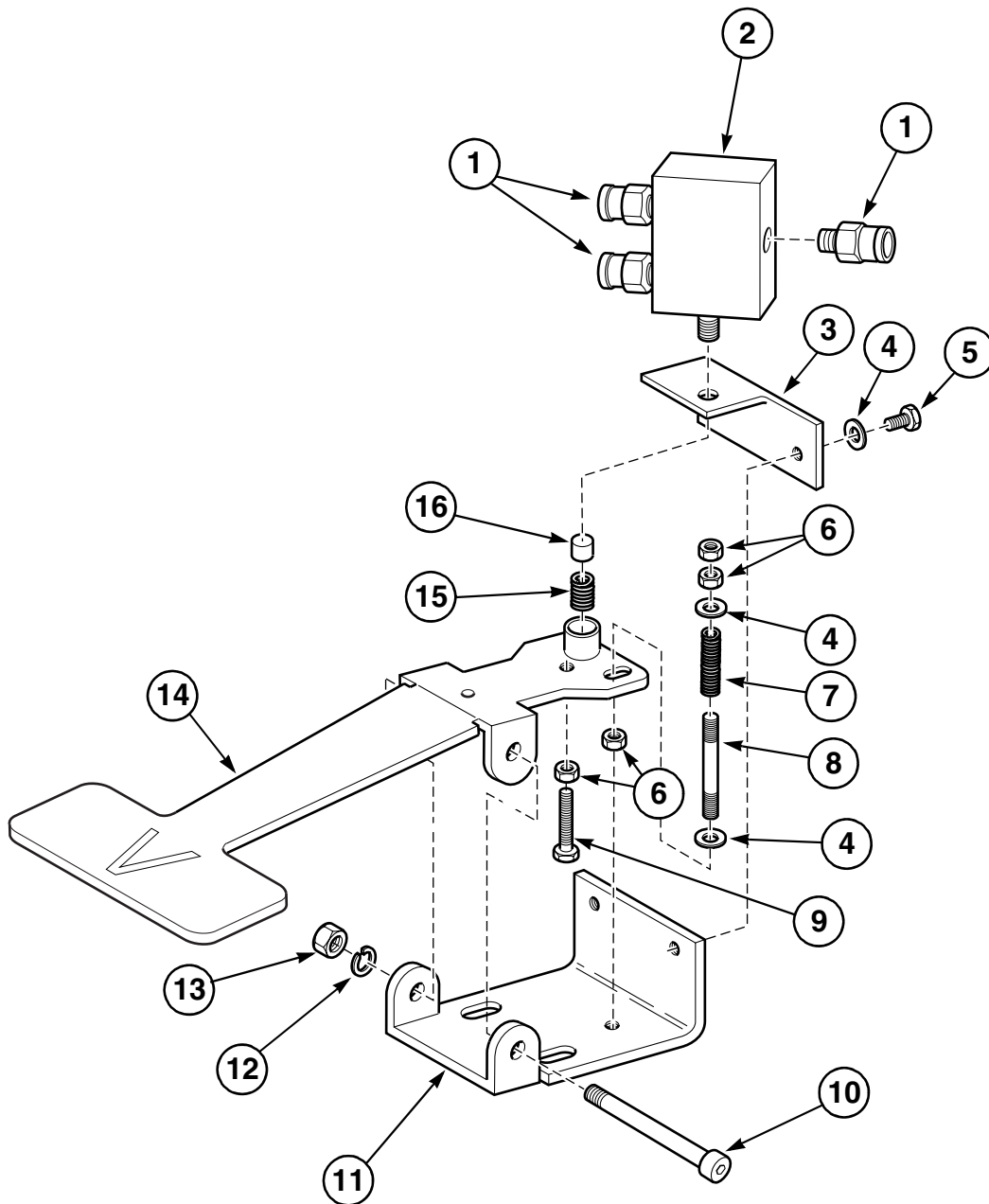


Foot Pedal Linkage – Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
	J1359843	Valve and Bracket Assembly	Includes items 1-3, 5-14 and 23
1	J1000736	Nut	
2	J1000975	Washer	
3	JA-50126	Screw	
4	J1185073	Washer	
5	JA-28227	Actuating Lever	
6	JA-28230	Leaf Spring	
7	J1416759	Male Tubing Connector	
8	J1615806	4-Way Air Valve	NC, NO; 5 port
9	M400044	Screw	
10	J1359835	Valve Bracket	
11	JA-51665	Hook	
12	JC-61271	Screw	
13	JC-80513	Washer	
14	20275	Nut	
15	JA-51050	Spring	
16	JA-53137	Screw	
17	J1177765	Cotter Pin	
18	M400081	Washer	
19	JA-24969	Foot Pedal	
20	JA-50304	Screw	
21	JA-53333	Clevis Pin	
22	JA-24365	Spacer	
23	JA-28228	Base Plate	
24	JA-52426	Screw	
25	20275	Nut	

Vacuum Pedal Base Assembly – New Style

Models Starting June 2001

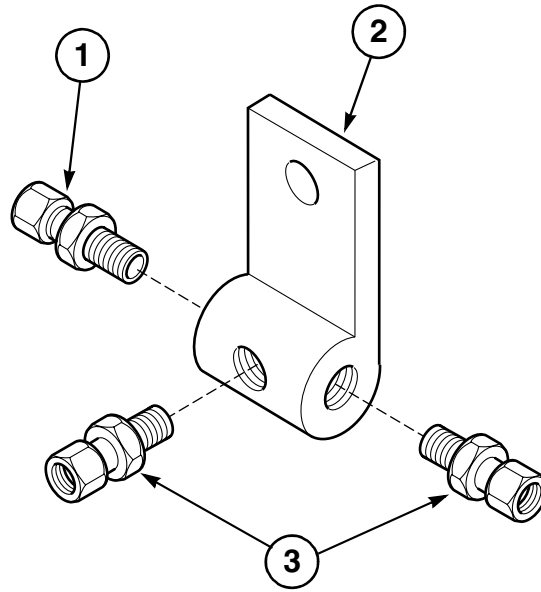


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Vacuum Pedal Base Assembly – New Style

REF	PART NO.	DESCRIPTION	COMMENTS
	J0636656-00	Vacuum Pedal Base Assembly	Includes items 1-16
1	J1408004	Connector	3 required
2	J1615806	4-Way Air Valve	
3	JA-25995	Pedal Bracket	
4	F430317	Washer	4 required
5	J1001726	Screw	2 required
6	20275	Nut	4 required
7	JA-51376	Spring	
8	J1390673	Stud	
9	JA-52426	Screw	
10	JC-62832	Screw	
11	J1387794	Pedal Base	
12	M400013	Washer	
13	70142	Nut	
14	J1391630	Pedal Bracket Weldment	
15	JA-52466	Spring	
16	JA-26238	Actuating Pad	

Tee and Bracket Assembly

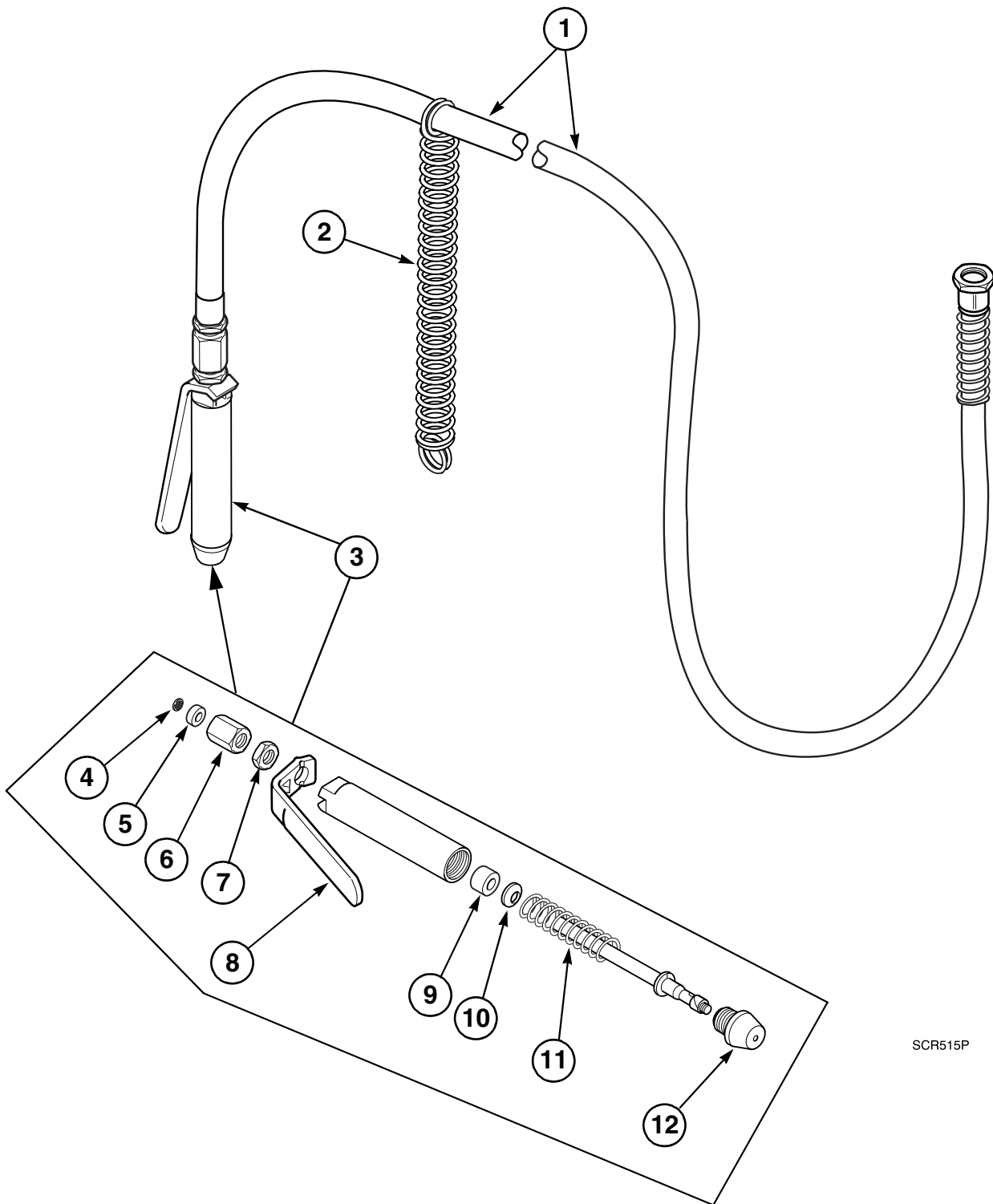


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Tee and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-07549	Tee and Bracket Assembly	Includes items 1-3
1	J1151661	Compression Connector	
2	JA-06853	Tee and Bracket Weldment	
3	JA-50759	Male Compression Connector	2 required

Water Gun Assembly



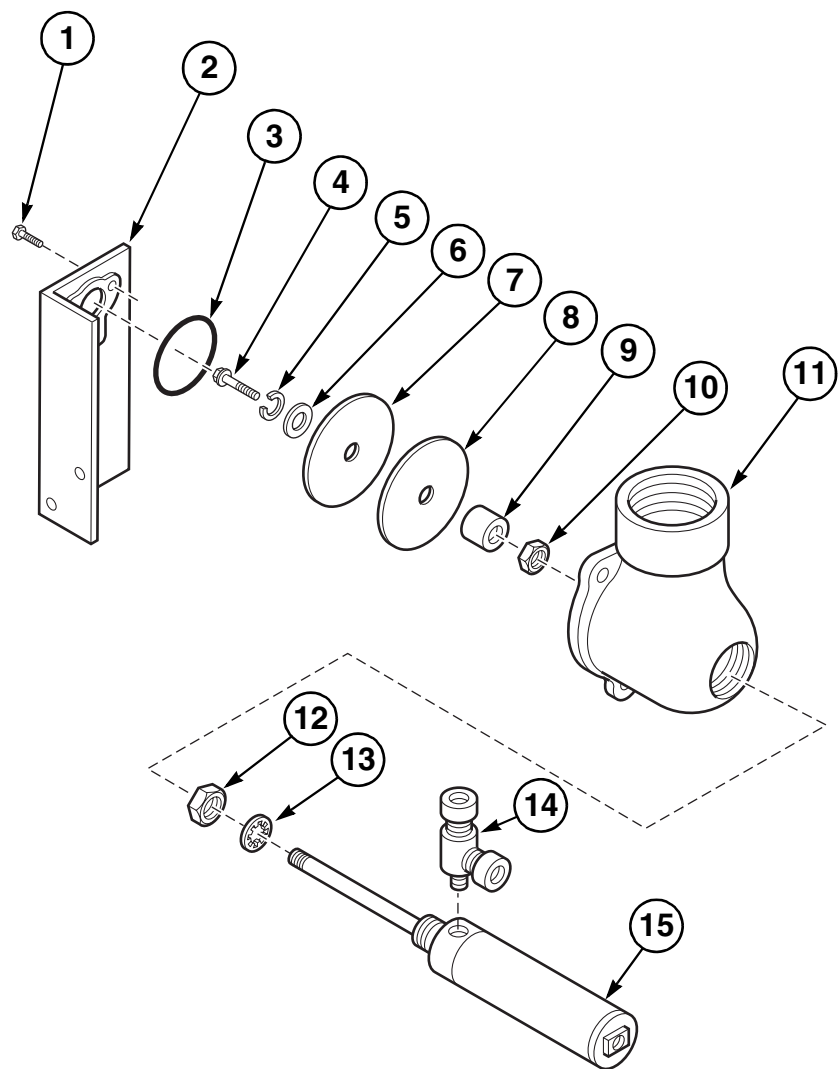
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Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-12
	JA-52160	Special Extension Spring	Attaches to top cover
	JA-52524	Screw	Use to attach JA-52160 Special Extension Spring to top cover
	J1185073	Washer	Use to attach JA-52160 Special Extension Spring to top cover
	20275	Nut	Use to attach JA-52160 Special Extension Spring to top cover
1	JA-51255	Water Gun Hose	
2	JA-50949	Spring	Attaches to JA-52160 Special Extension Spring
3	JA-51792	Water Gun	Includes items 4-12
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	20275	Nut	
8	JA-50638	Water Gun Handle	
9	JA-50646	Water Gun Packing	
10	JA-50647	Washer	Brass
11	JA-50648	Water Gun Spring	
12	JA-50641	Water Gun Nozzle	

Vacuum Valve Assembly

Models ADTV, ADTFV, DTV and DTFV



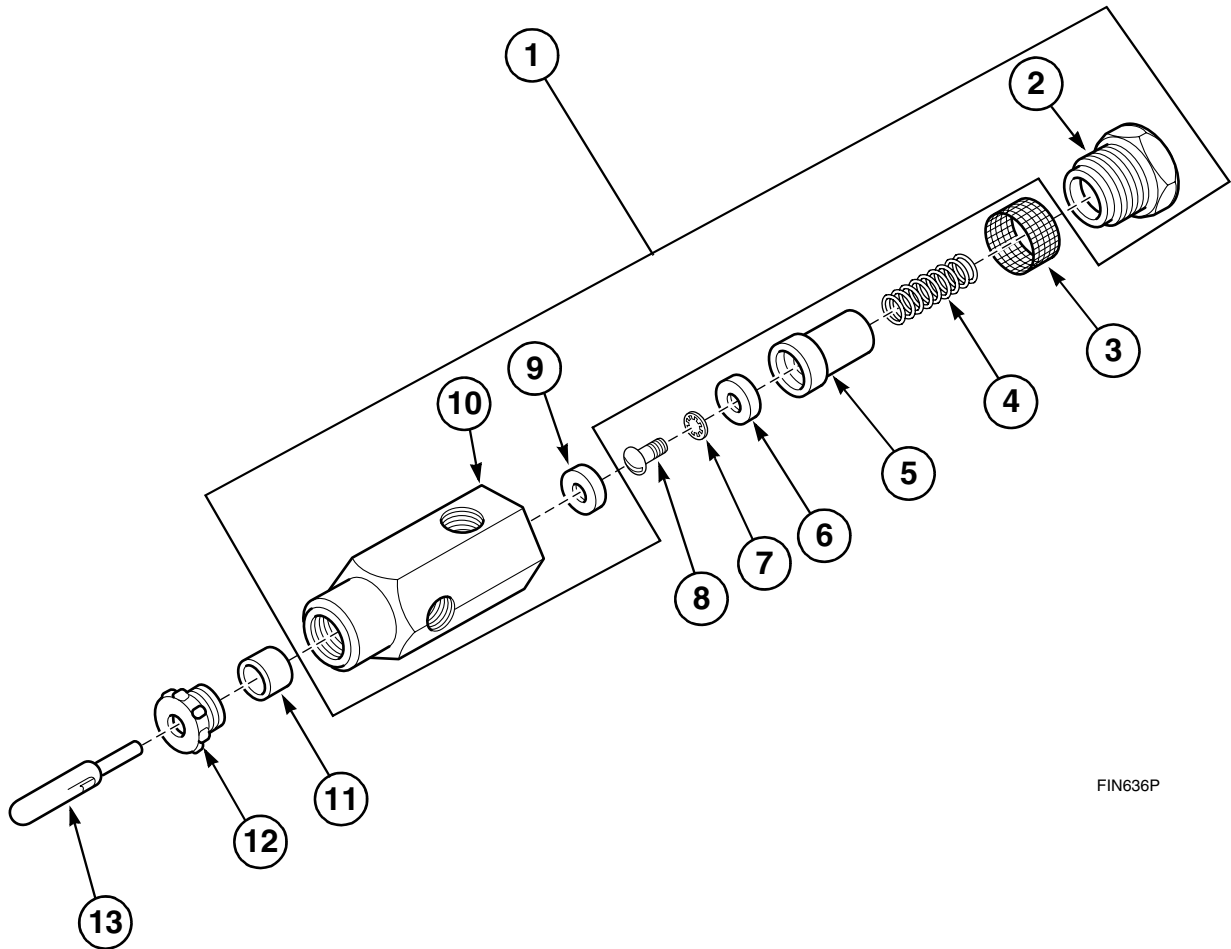
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Vacuum Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1359918	Vacuum Valve Assembly	Includes items 1-15
	J1359967	Low Pressure Valve Assembly	Includes items 4-15
1	JA-50055	Screw	
2	JA-80340	Vacuum Valve Mounting	
3	JA-50578	Gasket	
4	J1090570	Screw	
5	JC-43264	Washer	
6	J1359892	Washer	
7	J1359884	Seal	
8	J1359876	Washer	Large
9	J1359942	Low Pressure Valve Cylinder Adapter	
10	JC-48289	Nut	
11	J1359900	Vacuum Valve Body	Includes JA-50577 Cover and J1383116 Valve Body
12	JC-48303	Nut	
13	JC-43324	Washer	
14	JA-52314	Male Compression Tee	
15	J1359959	Air Cylinder	

Steam Valve Assembly

Old Style; No Longer Used in Production



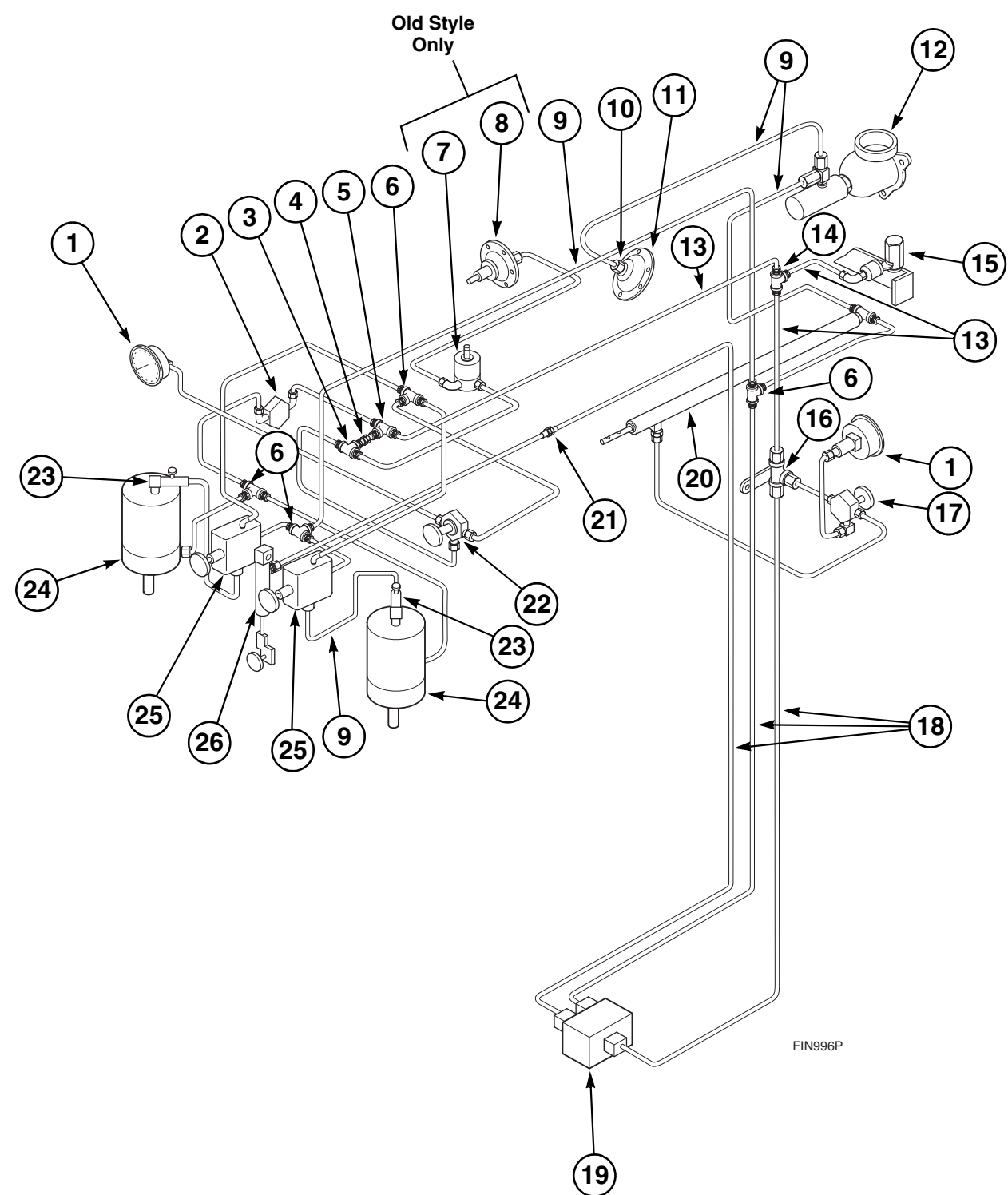
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Steam Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1408897	Steam Valve	Includes items 1-13
1	N/A	Valve Body Assembly	Includes items 2, 9 and 10
2	JA-10164	Nut	
3	JA-26657	Filter Element	
4	JA-51367	Spring	
5	JA-10166	Disc Holder	
6	JA-13044	Steam Valve Disc	
7	J1085992	Washer	
8	JA-55083	Screw	
9	JA-10396	Valve Seat	
10	N/A	Valve Body	
11	JA-13042	Valve Stem	
12	JA-10165	Nut	
13	JA-27451	Valve Stem	

N/A = Part no longer available

Air System Components – Models ADTF, ADTFV, DTF and DTFV

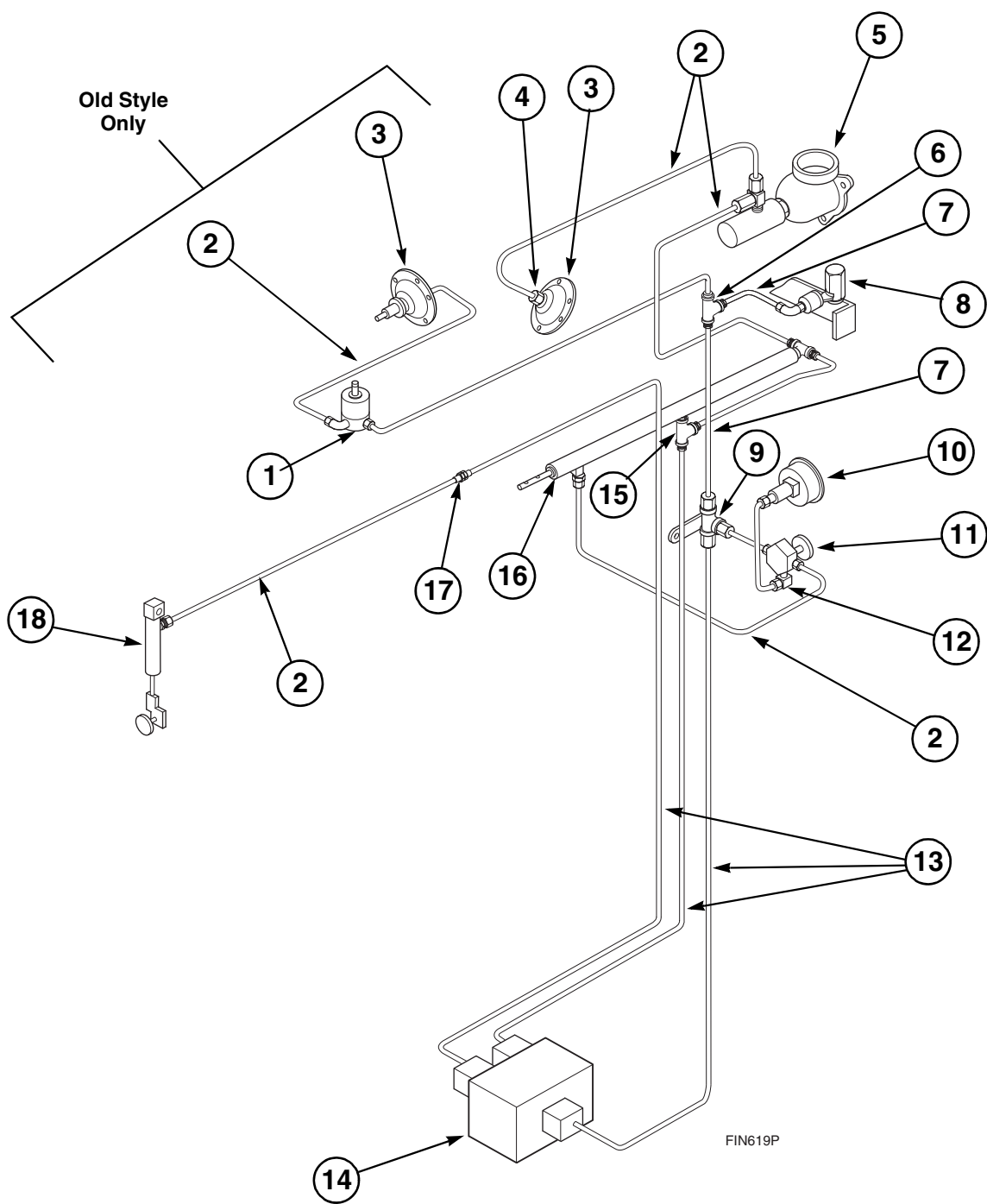


Air System Components – Models ADTF, ADTFV, DTF and DTFV

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-07547	Gauge Assembly	Refer to <i>Gauge Assembly</i> section for parts breakdown
2	J1360072	Regulator Assembly	Refer to <i>Regulator Assembly</i> section for parts breakdown
3	J1151661	Compression Connector	New style
	JC-30734	Male Compression Tee	Old style
4	JC-23112	Pipe Coupling	
5	JA-50783	Tee	
6	J1130780	Union Compression Tee	
7	J1362854	3-Way Solenoid Valve	NC; No longer used in production
8	N/A	Diaphragm Assembly	Large silicone; No longer used in production
9	J1106699	Tubing	Models ADTFV and DTFV
10	JA-19559	Closing Speed Orifice	Closing speed; Models ADTFV and DTFV
	J1151661	Compression Connector	Models ADTFV and DTFV
11	JA-05141	Diaphragm	Large silicone
12	J1359967	Low Pressure Valve Assembly	Refer to <i>Low Pressure Valve Assembly</i> section for parts breakdown
13	J1113232	Tubing	Copper
14	J1157544	Union Compression Tee	
15	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
16	JA-07549	Tee and Bracket Assembly	Refer to <i>Tee and Bracket Assembly</i> section for parts breakdown
17	JA-07865	Regulator Assembly	Rear; Refer to <i>Regulator Assembly</i> section for parts breakdown
18	J1106699	Tubing	Nylon
19	J1359843	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
20	J1360163	Cylinder Assembly	Models ADTF and DTF; Refer to <i>Cylinder Assembly</i> section for parts breakdown
	JA-87095	Cylinder Assembly	Models ADTFV and DTFV; Refer to <i>Cylinder Assembly</i> section for parts breakdown
21	JA-50789	Compression Connector	
22	JA-07866	Front Regulator Assembly	
23	J1155985	Flow Control Valve	
24	J1357854	Pleat Plate Cylinder Assembly	Refer to <i>Pleat Plate Cylinder Assembly</i> section for parts breakdown
25	J1358332	3-Way Valve	
26	JA-07324	Cylinder Assembly	Refer to <i>Cylinder Assembly</i> section for parts breakdown

N/A = Part no longer available

Air System Components – Models ADT, ADTV, DT and DTV

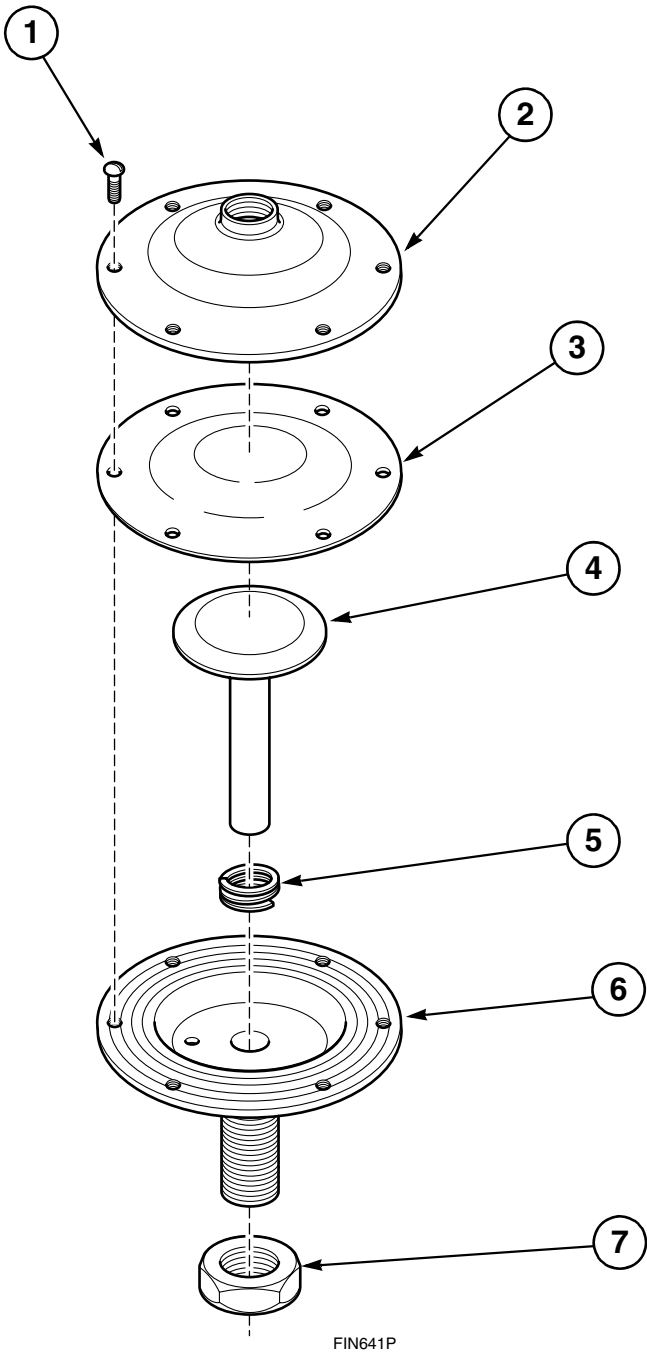


Air System Components – Models ADT, ADTV, DT and DTV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1362854	3-Way Solenoid Valve	Models ADTV and DTV; NC
2	J1106699	Tubing	Copper; 3/16 inch OD
3	JA-05141	Diaphragm	Large silicone; Models ADTV and DTV; Refer to <i>Diaphragm Assembly</i> section for parts breakdown
4	JA-19559	Closing Speed Orifice	Models ADTV and DTV
5	J1359967	Low Pressure Valve Assembly	Models ADTV and DTV; Refer to <i>Low Pressure Valve Assembly</i> section for parts breakdown
6	J1157544	Union Compression Tee	
7	J1113232	Tubing	Copper; 1/4 inch; Models ADTV and DTV
8	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
9	JA-07549	Tee and Bracket Assembly	Refer to <i>Tee and Bracket Assembly</i> section for parts breakdown
10	JA-07547	Gauge Assembly	Refer to <i>Gauge Assembly</i> section for parts breakdown
11	JA-07865	Regulator Assembly	Rear; Refer to <i>Regulator Assembly</i> section for parts breakdown
12	M400023	Nut	
	JA-53363	Washer	
13	JM-95918	Tubing	Nylon; 3/16 inch OD; Order per foot
14	J1359843	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
15	J1130780	Union Compression Tee	
16	J1360163	Cylinder Assembly	Models ADT and DT; Refer to <i>Cylinder Assembly</i> section for parts breakdown
	JA-87095	Cylinder Assembly	Models ADTV and DTV; Refer to <i>Cylinder Assembly</i> section for parts breakdown
17	JA-50789	Compression Connector	
18	JA-07324	Cylinder Assembly	Refer to <i>Cylinder Assembly</i> section for parts breakdown

Diaphragm Assembly

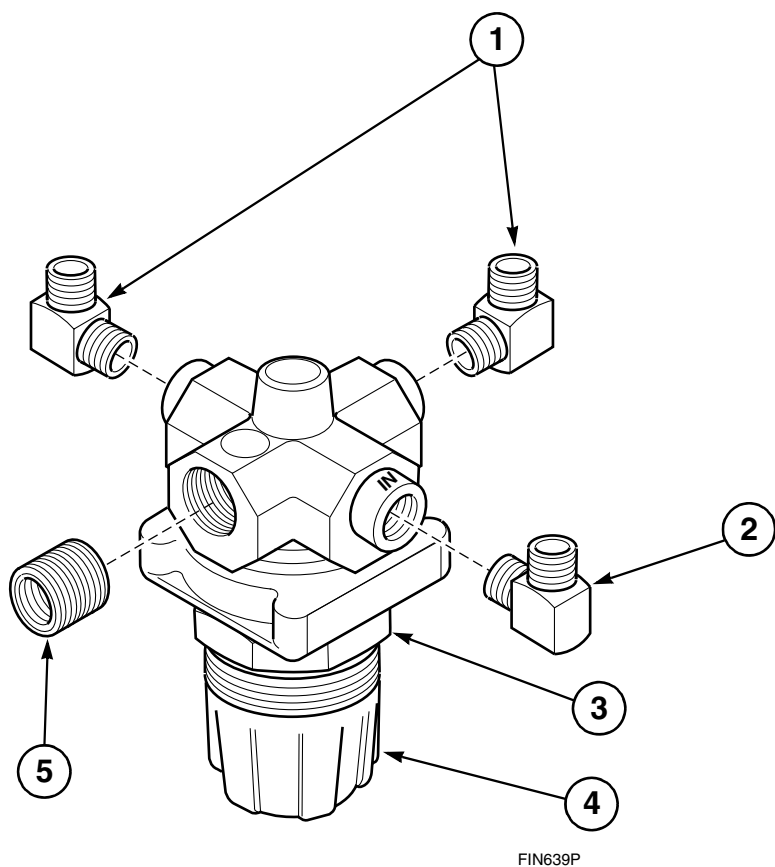
Models ADTV, ADTFV, DTV and DTFV



Diaphragm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05141	Diaphragm	Includes items 1-7
1	J1187228	Screw	
2	JA-10502	Large Diaphragm Cap	
3	JA-17825	Diaphragm	
4	JA-00818	Large Plunger Assembly	
5	J1039676	Tapered Compression Spring	
6	JA-00819	Large Diaphragm Cap Assembly	
7	J1065671	Nut	

Regulator Assembly

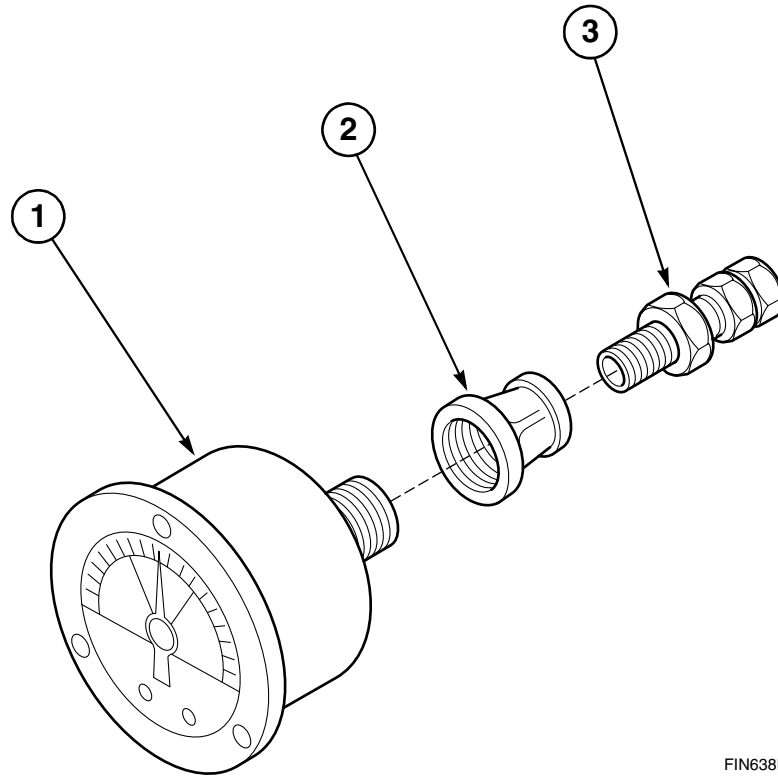


FIN639P

Regulator Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1360072	Regulator Assembly	Includes items 1-5
	JA-07865	Regulator Assembly	Rear; Includes items 1-4
	J1359231	Regulator Mounting Bracket	
1	JA-50770	Male Compression Elbow	
2	J1019298	Compression Elbow	
3	J1421973	Nut	
4	J1308832	Air Relieving Regulator	0-100 psi
5	JA-54394	Pipe Plug	

Gauge Assembly

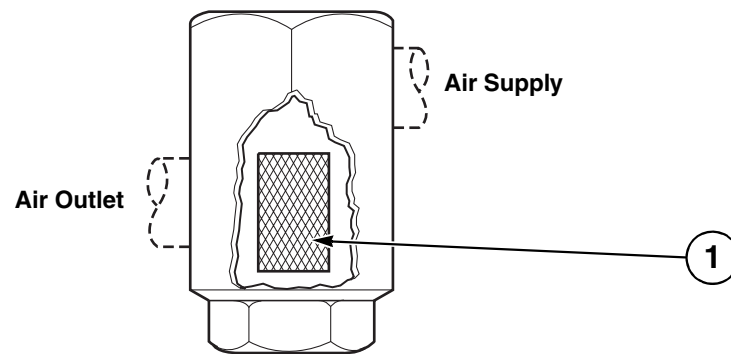


FIN638P

Gauge Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-07547	Gauge Assembly	Includes items 1-3
	JA-50439	Nut	Use to attach gauge assembly to front panel and pedestal weldment
	JA-50454	Screw	Use to attach gauge assembly to front panel and pedestal weldment
1	JA-52143	Pressure Gauge	0-100 psi
2	JA-50676	Pipe Coupling	
3	J1151661	Compression Connector	

Air Strainer Assembly

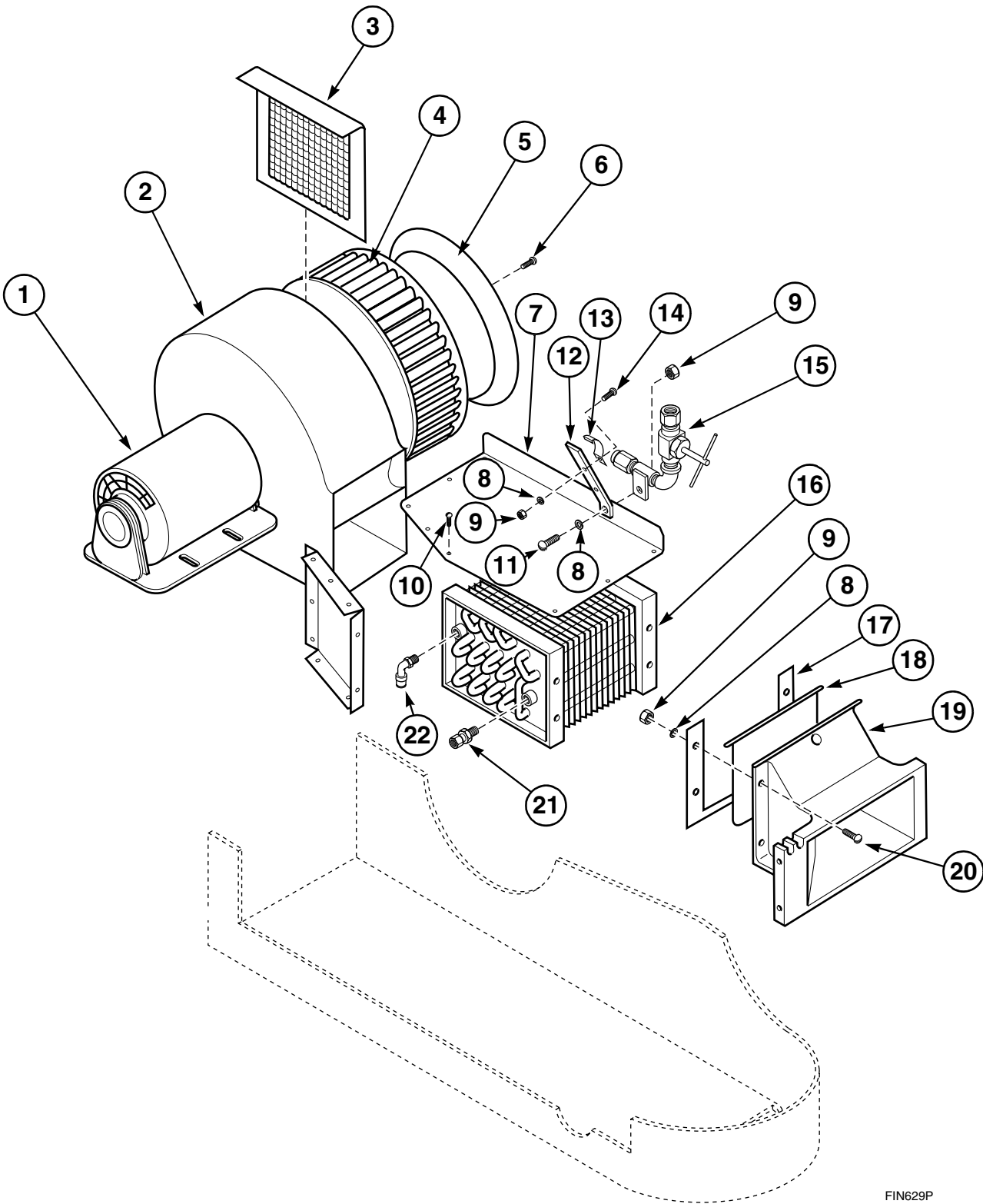


CAB224P

Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-00211	Air Strainer Assembly	Includes item 1
1	JA-10908	Screen	

Motor, Heating and Duct Components

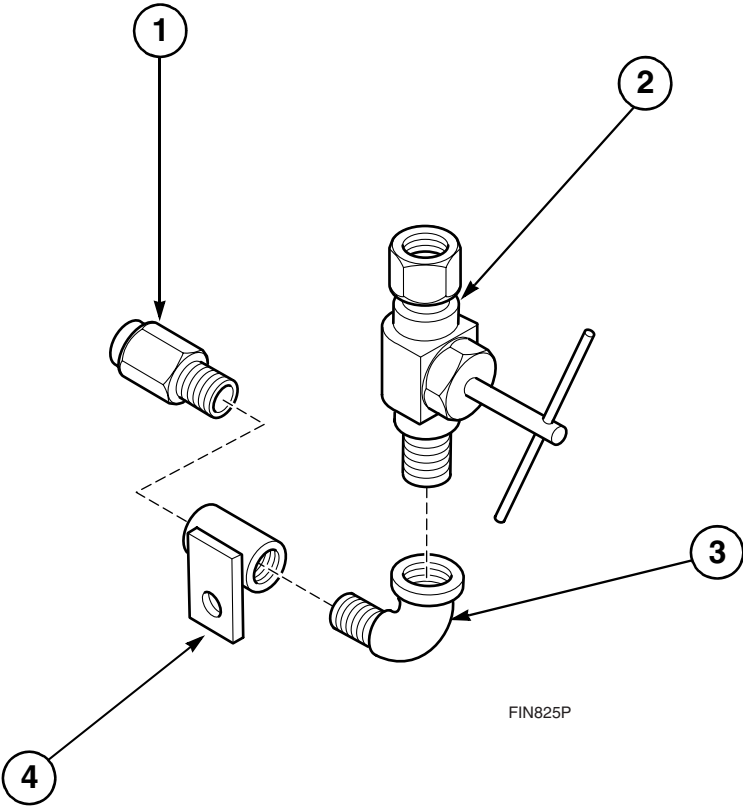


FIN629P

Motor, Heating and Duct Components

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-08475	Butterfly Housing	Includes items 8, 9 and 16-22
1	JA-54309	Motor	110/220 volt; Single phase; 50 Hertz; 1/2 horsepower; 2850 rpm; Refer to <i>Mounting Bracket Assembly</i> for motor mount bracket
	JA-53631	Motor	115/230 volt; Single phase; 60 Hertz; 3/4 horsepower; 3450 rpm; Refer to <i>Mounting Bracket Assembly</i> for motor mount bracket
	J1345909	Motor	208/230/460 volt; Three phase; 60 Hertz; 3/4 horsepower; 3490 rpm; Refer to <i>Mounting Bracket Assembly</i> for motor mount bracket
2	JA-07353	Scroll Weldment	
3	JA-07330	Lint Screen Weldment	
4	JA-52832	Blower Wheel	110/220 Volt
	JA-29423	Blower Fan Wheel	115/230 Volt
5	JA-20574	Ring Blower Housing	
6	JA-52857	Screw	
7	JA-20408	Top Air Duct Plate	
8	J1185073	Washer	4 required
9	20275	Nut	4 required
10	JA-52857	Screw	9 required
11	J1238518	Screw	
12	JA-20427	Supporting Bar	
13	JA-51094	Tube Clamp	
14	JA-53020	Screw	
15	JA-07369	Fitting Assembly	Refer to <i>Spray Gun Fitting Assembly</i> section for parts breakdown
16	JA-53173	Heat Exchanger	
17	JA-20900	Flapper Valve Plate	
18	JA-07804	Flapper Valve Plate Assembly	
19	JA-20416	Butterfly Housing	
20	J1238518	Screw	
21	J200203500	Male Connector	
22	J1151620	Compression Elbow	Models starting 1993

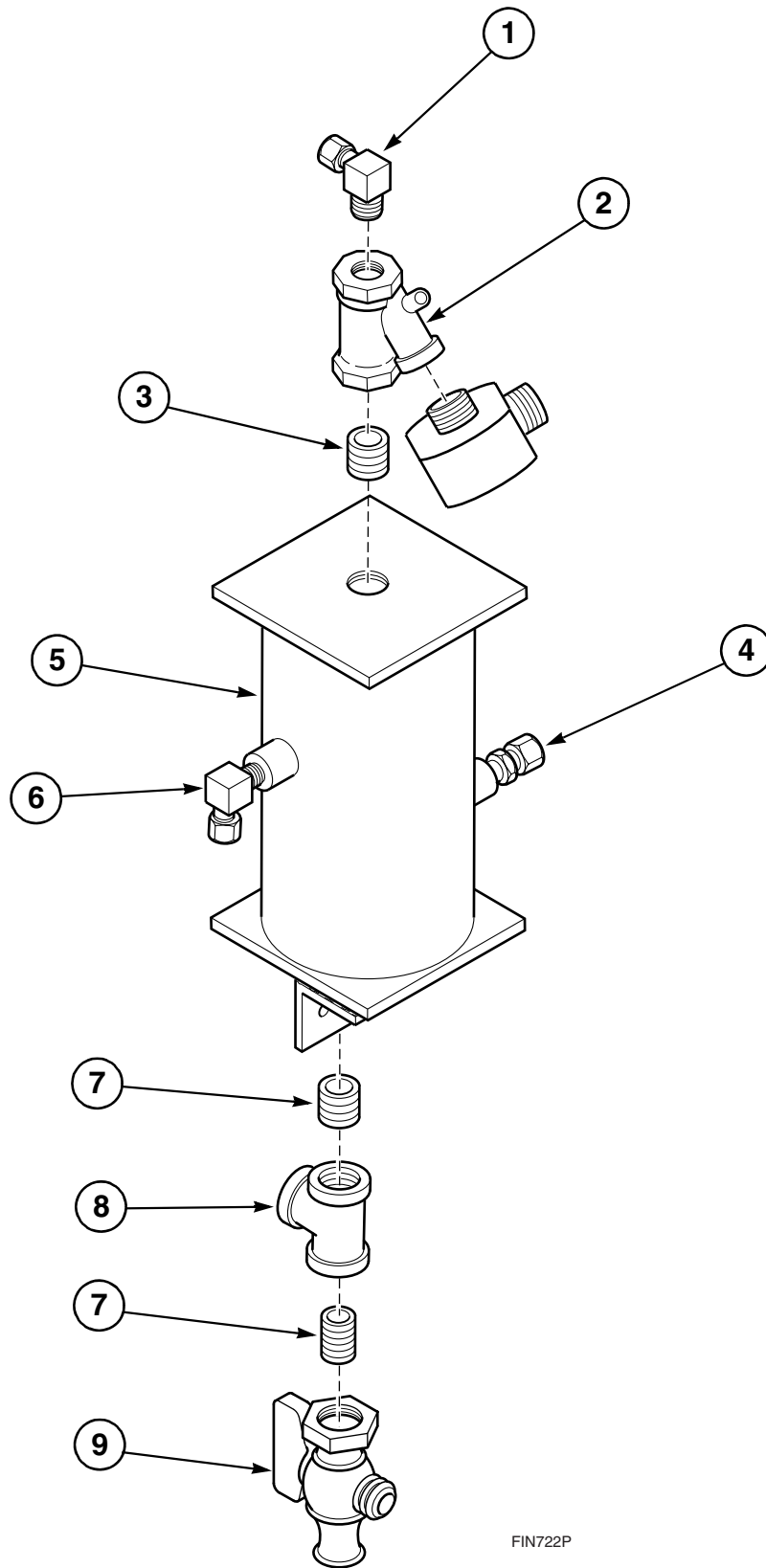
Spray Gun Fitting Assembly



Spray Gun Fitting Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-07369	Fitting Assembly	Includes items 1-4
1	JA-50759	Male Compression Connector	
3	J1012574	Street Elbow	
2	J1246024	Needle Valve	
4	J1335793	Single Bracket Coupling Weldment	

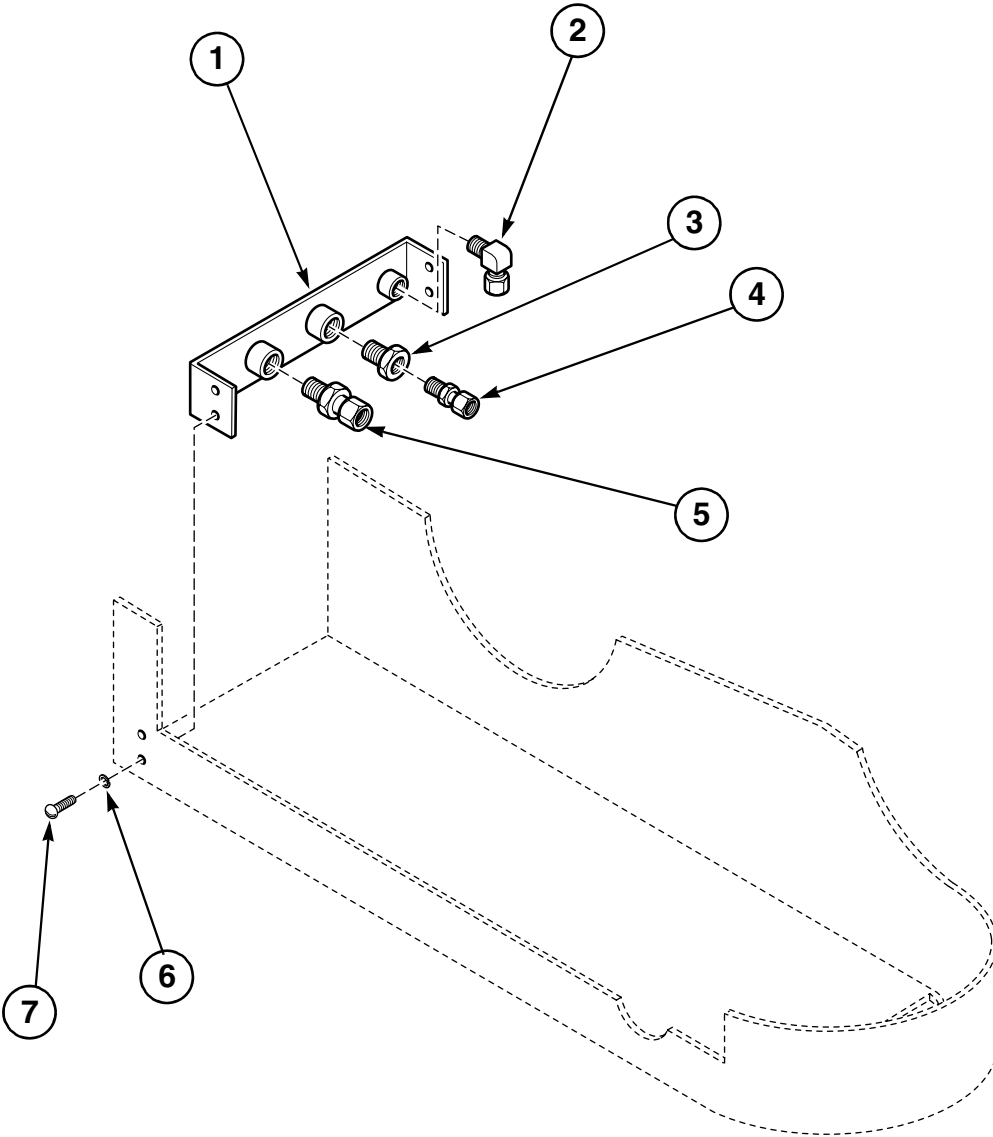
Condenser Tank Assembly



Condenser Tank Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1408897P	Steam Valve and Instructions Kit	
1	J1151620	Compression Elbow	
2	J1408897	Steam Valve	Models through November 1, 1988
	J1391390	Air Cylinder	Models starting March 22, 1987 through November 1, 1988
	J1408897	Steam Valve	Models starting November 1, 1988 through August 23, 1994
	J1528546	Solenoid Valve	Steam service; 2-way; NC; Models starting August 23, 1994
3	JC-4606101	Pipe Nipple	
4	J200203500	Male Connector	
5	JA-07305	Condenser Tank Weldment	
6	JA-54351	Compression Elbow	
7	J1232313	Pipe Nipple	2 required
8	JC-70614	Pipe Tee	
9	JC-21902	Petcock	

Mounting Bracket Assembly

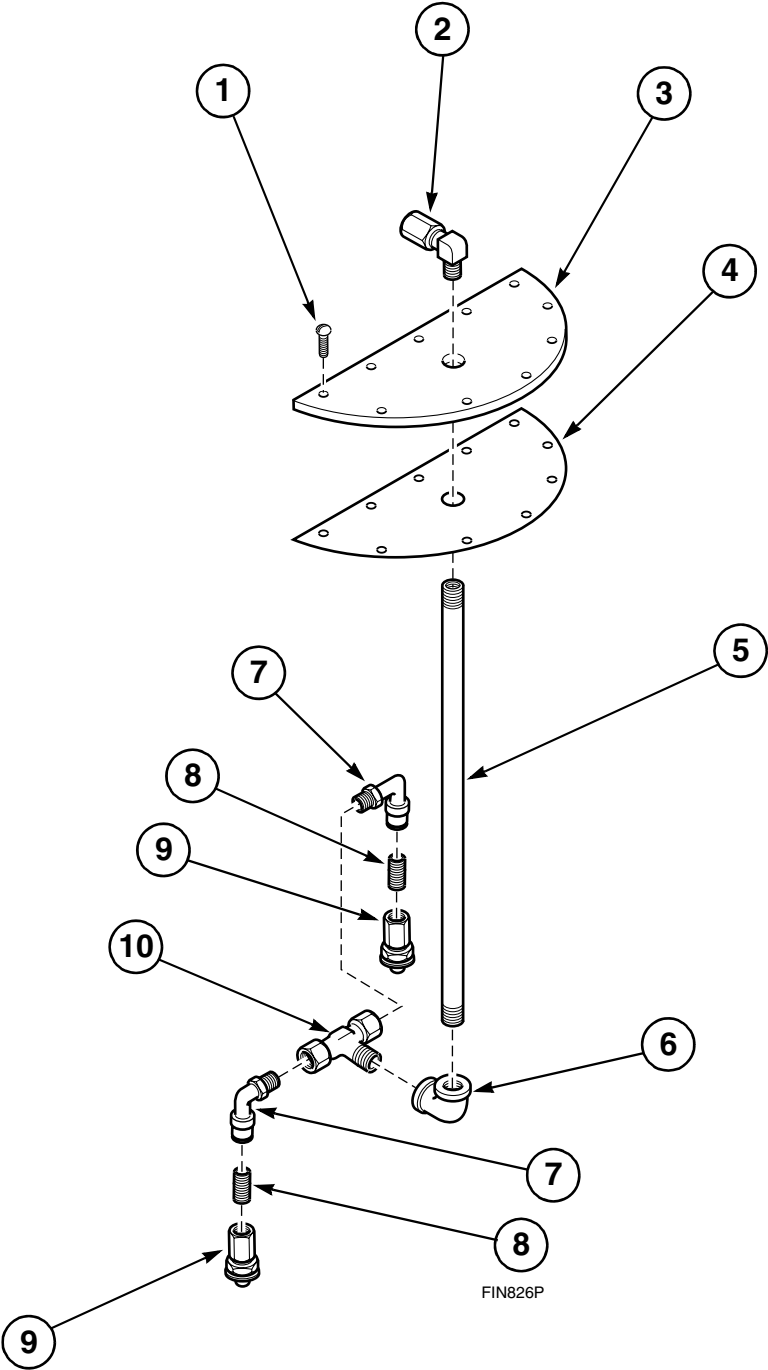


FIN630P

Mounting Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-80043	Mounting Bracket	Includes items 1-5
1	JA-07329	Mounting Bracket Weldment	
2	J1151653	Compression Elbow	
3	JC-19682	Reducing Bushing	
4	J200203500	Male Connector	
5	J1161272	Male Compression Connector	
6	J1185073	Washer	4 required
7	02422	Screw	4 required

Air Duct Cover Assembly

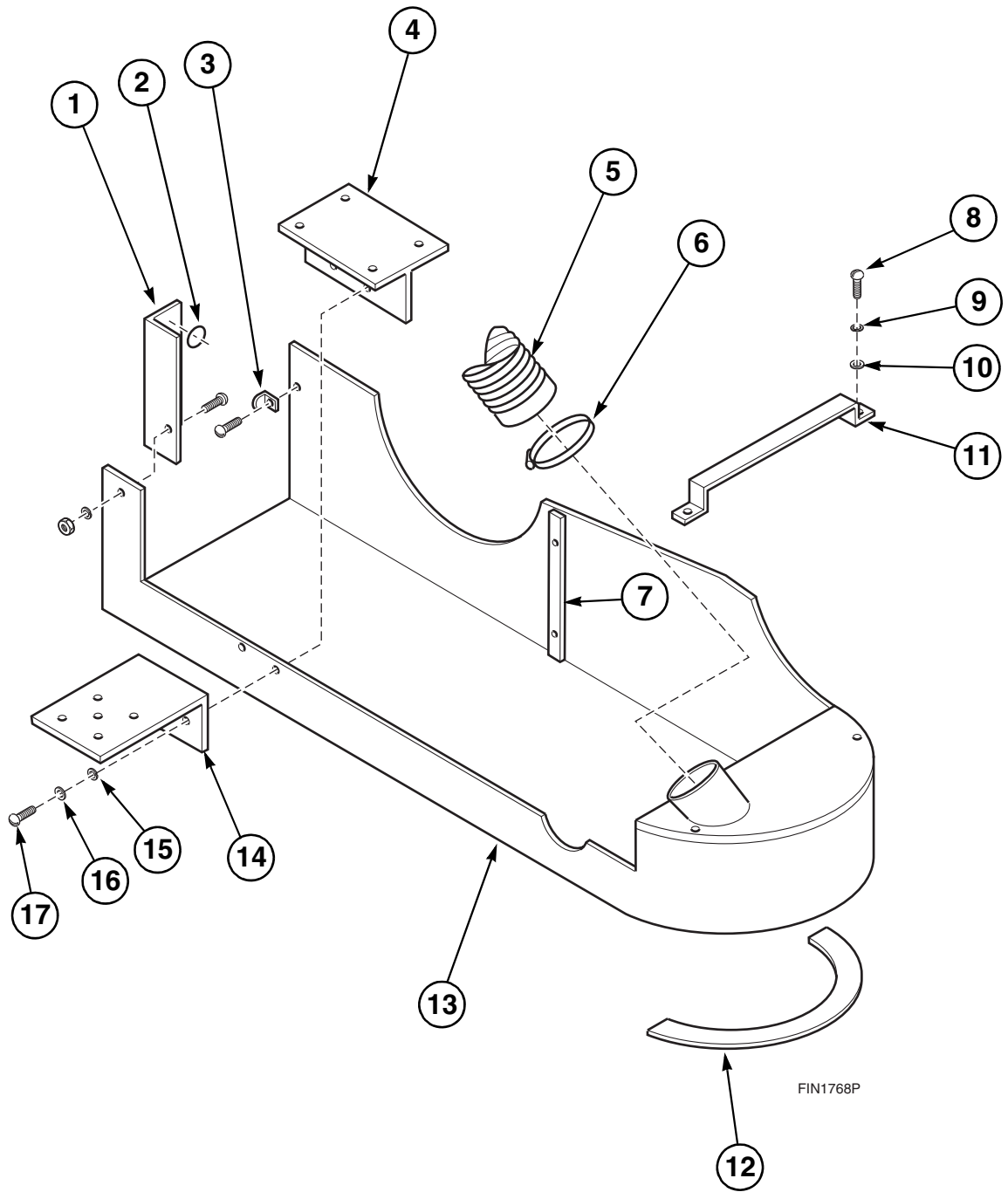


Air Duct Cover Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-52857	Screw	10 required
2	J1151620	Compression Elbow	
3	JA-07700	Cover Plate Weldment	Models ADT, ADTF, DT and DTF
	N/A	Cover Plate Weldment	Models ADTV, ADTFV, DTV and DTFV
4	JA-20898	Cover Plate Insulation	
5	JC-46338	Pipe Nipple	
6	J1231422	Pipe Elbow	
7	J1231521	Street Pipe Elbow	2 required
8	J115175201	Pipe Nipple	2 required
9	JA-53580	Spray Nozzle	2 required
10	JA-50667	Pipe Tee	Models ADT, ADTF, DT and DTF
	J1018415	Pipe Tee	Models ADTV, ADTFV, DTV and DTFV

N/A = Part no longer available

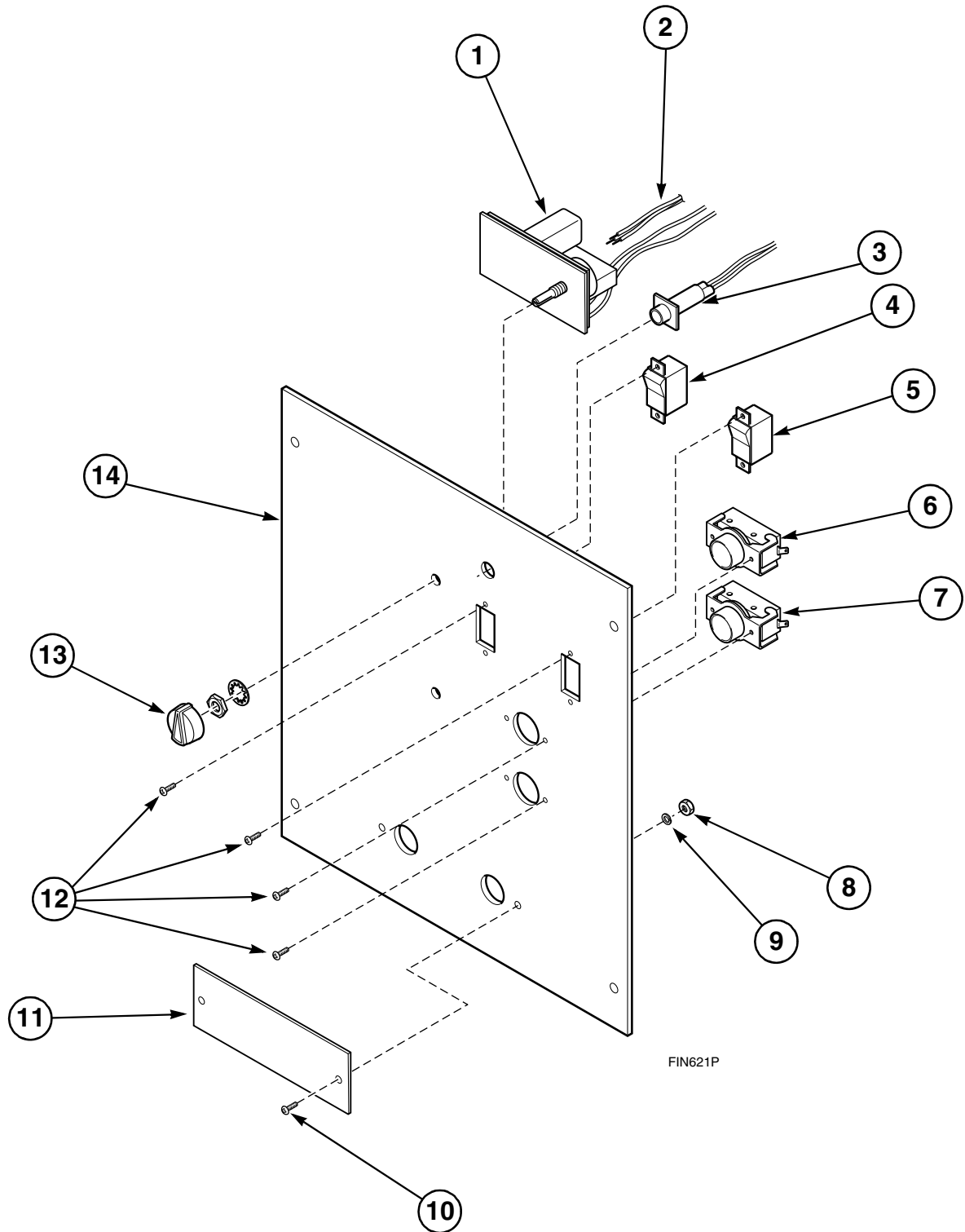
Heating and Duct Hardware



Heating and Duct Hardware

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-80340	Vacuum Valve Mounting	Models ADTV, ADTFV, DTV and DTFV
2	JA-50578	Gasket	Models ADTV, ADTFV, DTV and DTFV
3	JA-24361	Rear Cover Bracket	Models ADTV, ADTFV, DTV and DTFV
4	J1144724	Motor Bracket Weldment	Single phase models only; 115-230 Volt/ 60 Hertz
5	JA-24841P	Hose	Models ADTV, ADTFV, DTV and DTFV
6	20391	Hose Clamp	Models ADTV, ADTFV, DTV and DTFV
7	JA-20387	Blower Screen Spacer	
8	JA-53020	Screw	
9	J1185073	Washer	
10	JC-80513	Washer	
11	JA-24323	Rear Bracket	
12	JA-24556	Mounting Cord Retainer Plate	
13	J1360098	Head Base Weldment	
14	JA-29421	Motor Mounting Bracket	Three phase models only; 208-230 Volt/ 60 Hertz
15	JA-51677	Washer	
16	M400013	Washer	
17	JC-62724	Screw	

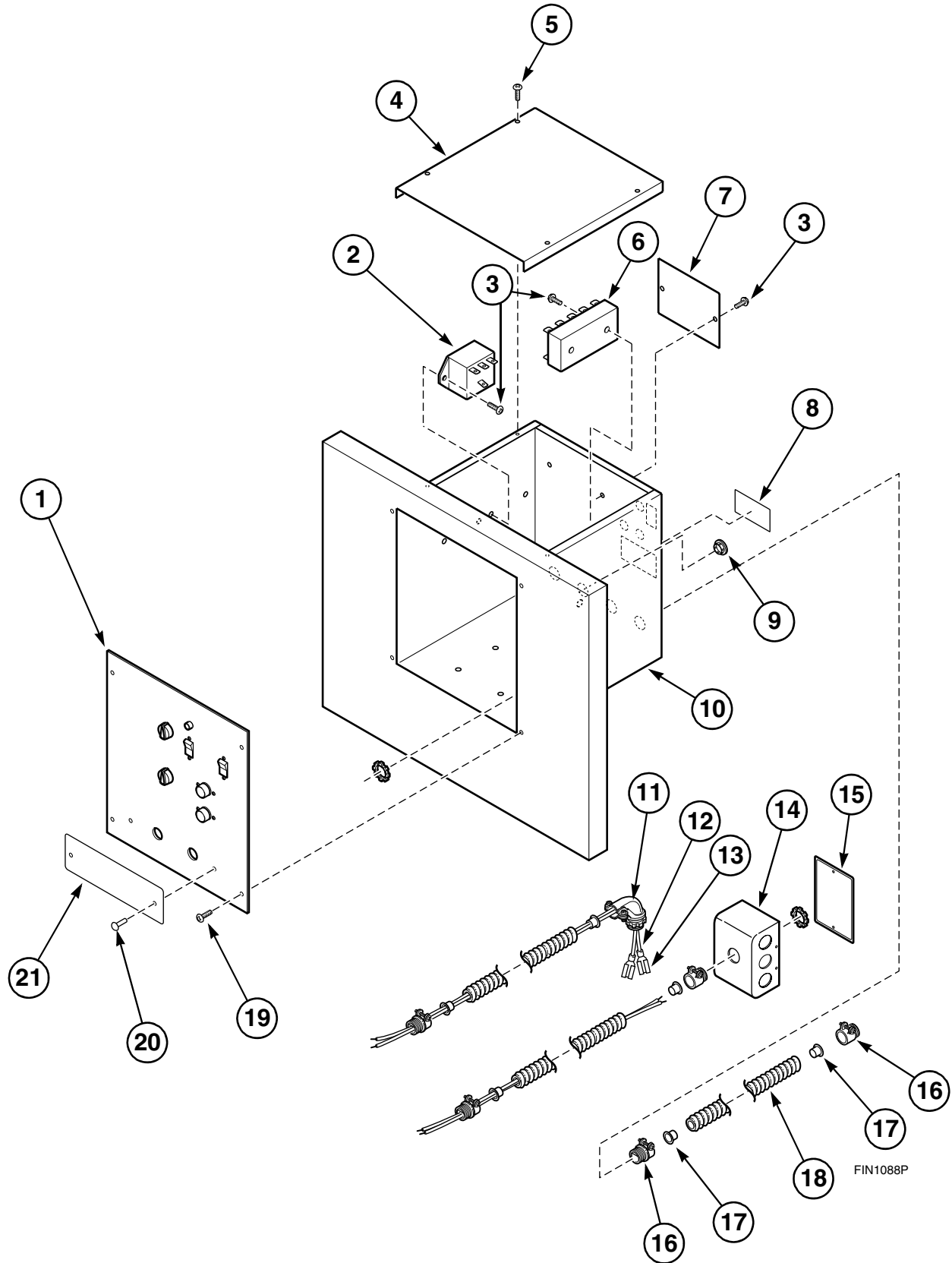
Operator Control Assembly



Operator Control Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1356476	Operator Control Assembly	Includes items 1-14
	J1344605	Panel Mount Timer Insulator	
	JC-43344	Washer	
	J1343664	Relay	120 Volt coil; 10 Amp capacity
	J1328467	Cable Connector	
	JC-22895	Closed End Splice Connector	
1	J200050400	Common Timer Circuit Board Kit	115 Volt; 25 seconds; 2 required
2	J1368083	Wire Harness	
3	J1043199	Light	Green
4	J1236306	Rocker Switch	
5	JA-54272	Switch	With neon indicator
6	J200204600P	Pushbutton Switch	Red
7	J200204700	Pushbutton Switch	Black
8	J1209113	Nut	
9	J1085984	Washer	
10	J1199389	Screw	
11	JA-24873	Cover Plate	
12	J1188416	Screw	8 required
13	JC-40126	Knob	2 required; Black plastic
14	J1355742	Control Panel	

Electric Control Assembly – Single Phase; 120 Volt; Models ADT, ADTV, DT and DTV

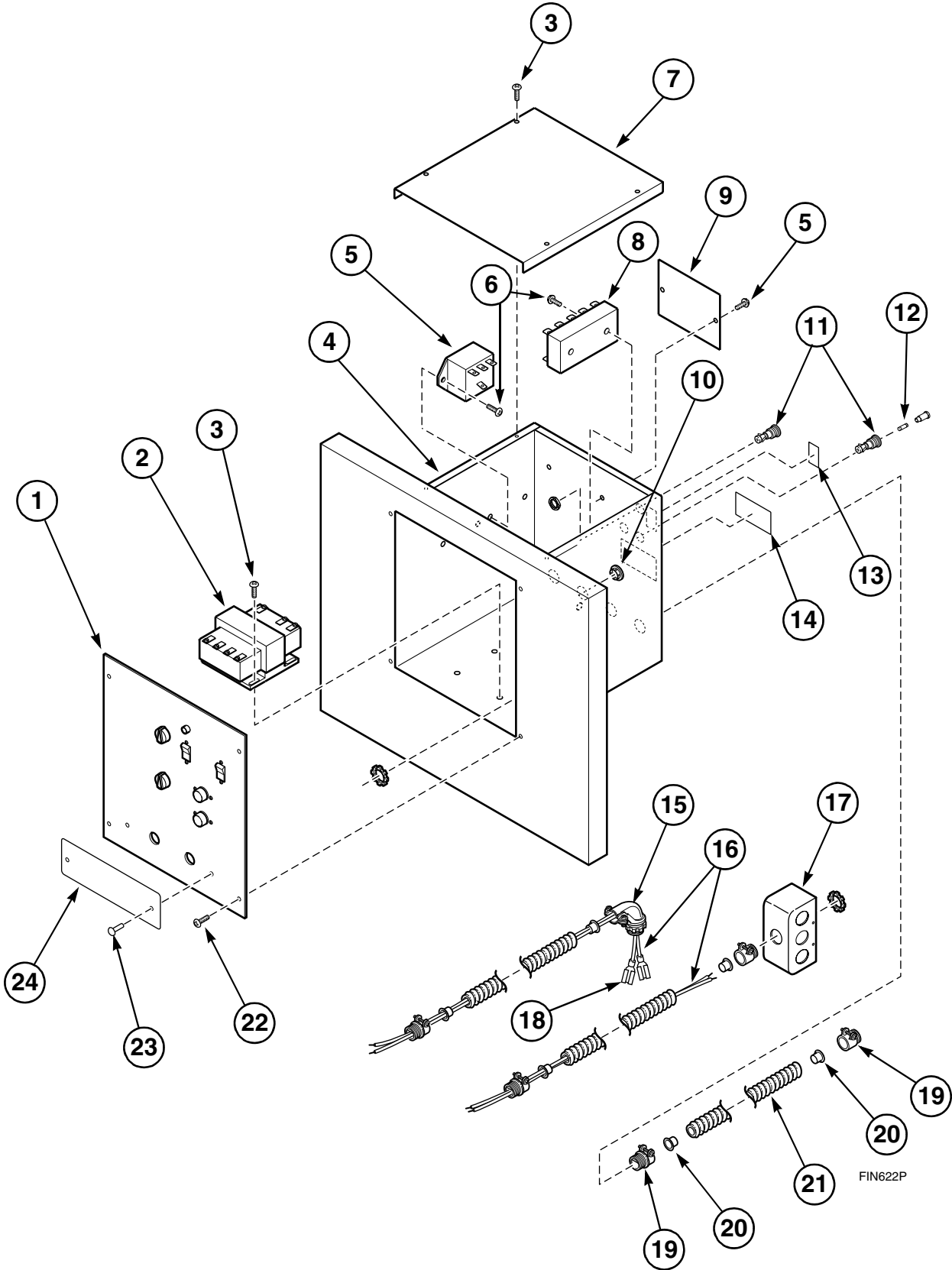


Electric Control Assembly – Single Phase; 120 Volt; Models ADT, ADTV, DT and DTV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1356476	Operator Control Assembly	Refer to <i>Operator Control Assembly</i> section for parts breakdown
2	J1356468	Relay	1 Horsepower; 15 Amp; 115 Volt
3	M402797	Screw	
4	J1355833	Control Box Cover	
5	J1323153	Screw	
6	JE-66109	Terminal Block	
7	N/A	Serial Nameplate	
8	J1369412	Fuse Label	
9	J1085968	Plug	
10	J1648658	Control Enclosure Weldment	
11	J1086065	Connector	
12	N/A	Wire	12 gauge; 600 Volt
	JM-99827	12 Gauge Wire	600 Volt; Black
13	J1234087	Terminal	
14	J1189117	Electrical Outlet Box	
	J1189125	Terminal Lug	
15	JC-23323	Electric Box Cover	
	J1083641	Screw	Use to attach cover; 4 required
	J1000736	Nut	Use to attach cover; 2 required
	J1000975	Washer	Use to attach cover; 2 required
16	J1238211	Straight Connector	
17	JA-52036	Bushing	
18	JM-92602	Flexible Conduit	
19	M400664	Screw	
20	J1323724	Blind Rivet	
21	JA-24873	Cover Plate	

N/A = Part no longer available

Electric Control Assembly – Single Phase; 230 Volt; Models ADT, ADTV, DT and DTV

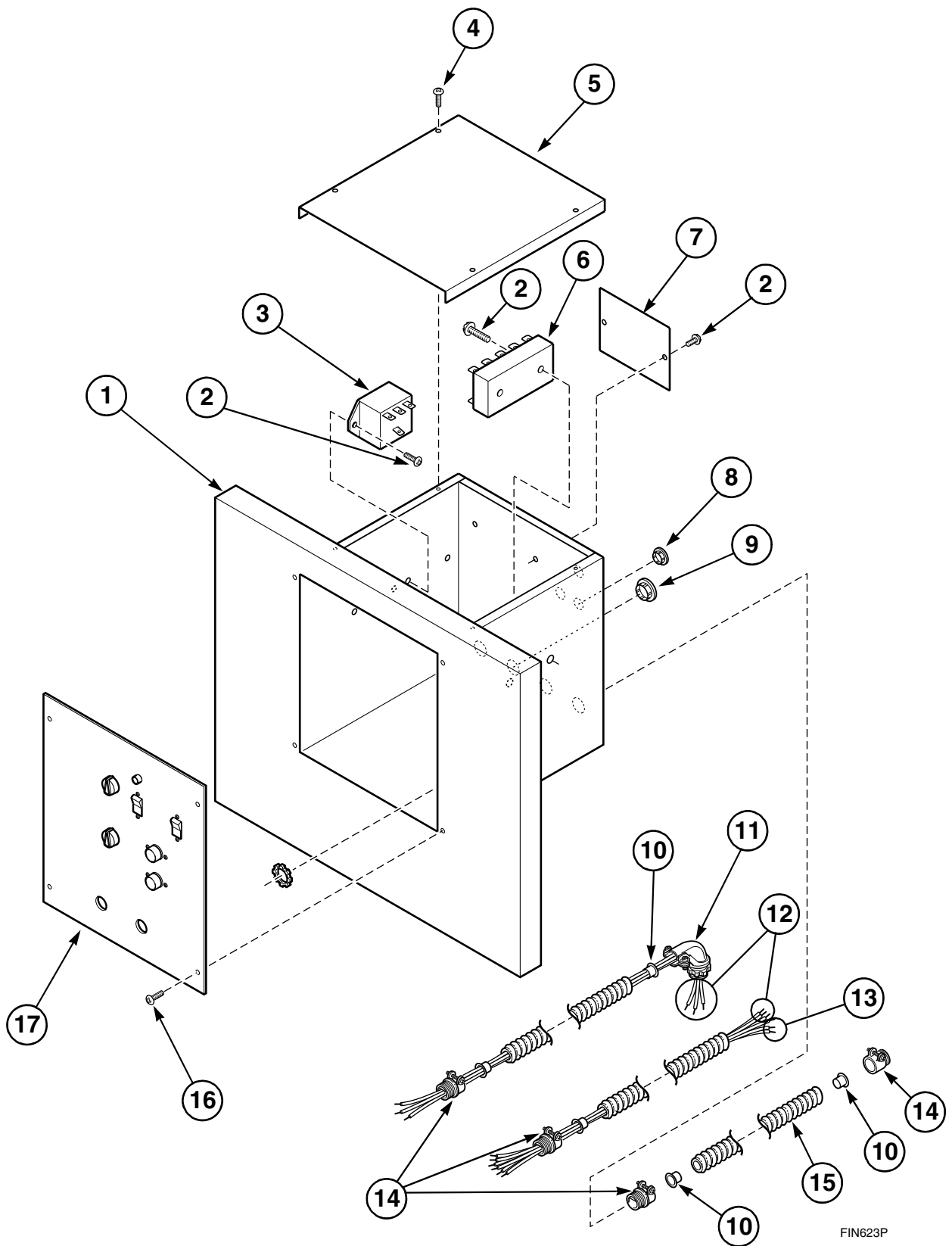


Electric Control Assembly – Single Phase; 230 Volt; Models ADT, ADTV, DT and DTV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1356476	Operator Control Assembly	Refer to <i>Operator Control Assembly</i> section for parts breakdown
2	JC-73162	Open Frame Transformer	75 KVA; 230 Volt primary; 115 Volt secondary
3	J1323153	Screw	
4	J1648658	Control Enclosure Weldment	
5	J1356468	Relay	2 required; 1 Horsepower; 15 Amp; 115 Volt
6	M402797	Screw	
7	J1355833	Control Box Cover	
8	JE-66109	Terminal Block	
9	N/A	Serial Nameplate	
10	J1085968	Plug	
11	JA-53621	Fuse Holder	3 required
12	J1402254	Fuse	2 required; 1.6 Amp; 250 Volt; Dual element
13	J1369412	Fuse Label	.8 Amp maximum
14	J1402288	Fuse Label	1.6 Amp maximum
15	J1086065	Connector	
16	J1131333	14 Gauge Wire	Black
	JM-99150	Wire	14 gauge; Red
17	J1189117	Electrical Outlet Box	
	JC-23323	Electric Box Cover	
	J1083641	Screw	Use to attach cover; 4 required
	J1000736	Nut	Use to attach cover; 2 required
	J1000975	Washer	Use to attach cover; 2 required
18	J1234087	Terminal	
19	J1238211	Straight Connector	5 required
20	JA-52036	Bushing	6 required
21	JM-92602	Flexible Conduit	3 required
22	M400664	Screw	
23	J1323724	Blind Rivet	
24	JA-24873	Cover Plate	

N/A = Part no longer available

Electric Control Assembly – Three Phase; 250 Volt; Models ADT, ADTV, DT and DTV



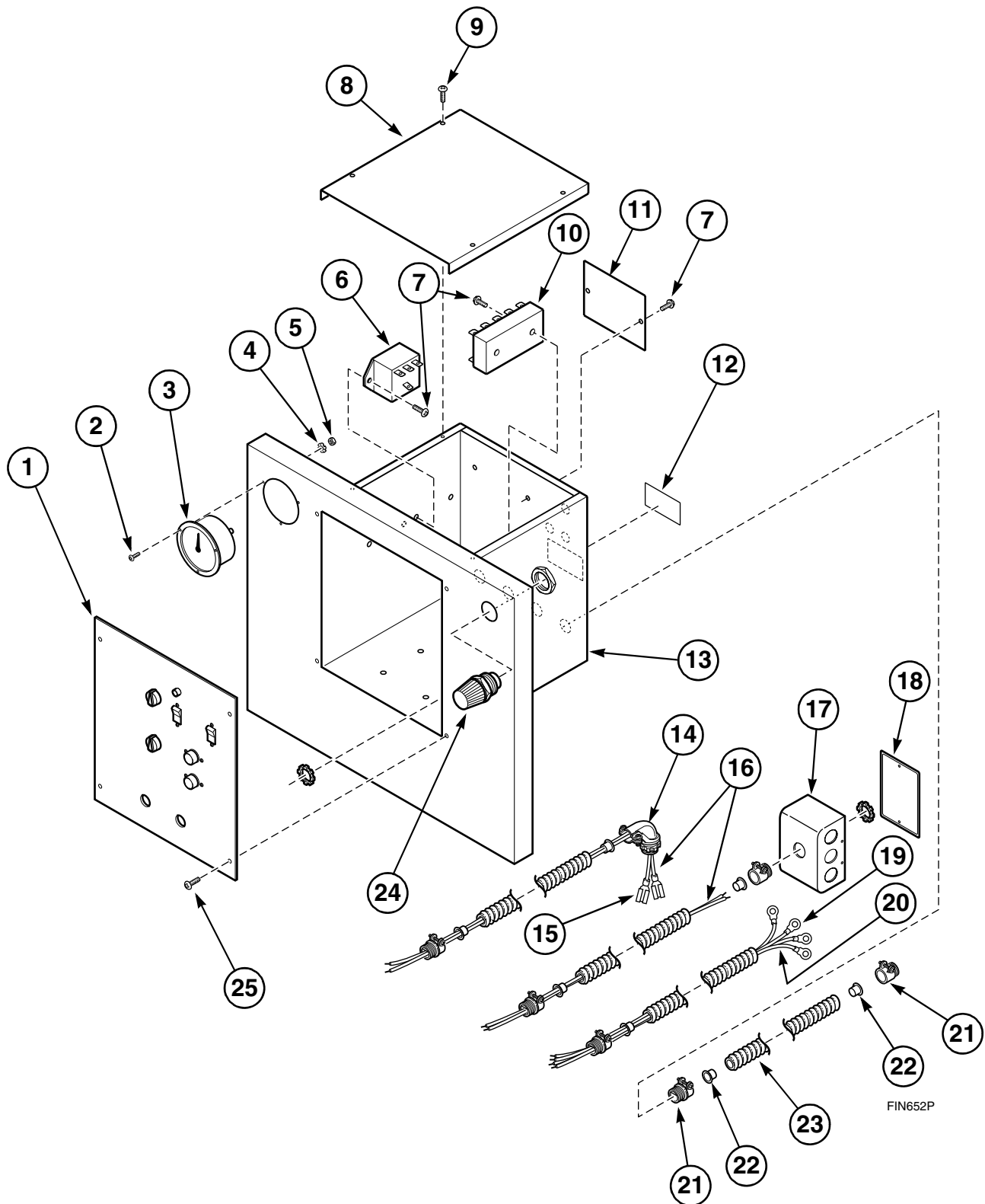
FIN623P

Electric Control Assembly – Three Phase; 250 Volt; Models ADT, ADTV, DT and DTV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1648658	Control Enclosure Weldment	
2	M402797	Screw	
3	J1356468	Relay	1 Horsepower; 15 amp; 115 volt
4	J1323153	Screw	
5	J1355833	Control Box Cover	
6	JE-66109	Terminal Block	
7	N/A	Serial Nameplate	
8	JA-55711	Hole Plug	
9	J1085968	Plug	
10	J1232990	Bushing	
11	J1086115	Connector	
12	J1131333	14 Gauge Wire	Black
13	JM-94197	18 Gauge Wire	Violet
	J1108463	18 Gauge Wire	Red
	J1111467	18 Gauge Wire	White
14	JC-22893	Straight Connector	
15	J1108497	Conduit	
16	M400664	Screw	
17	J1356476	Operator Control Assembly	Refer to <i>Operator Control Assembly</i> section for parts breakdown

N/A = Part no longer available

Electric Control Assembly – Single Phase; 120 Volt; Models ADTF, ADTFV, DTF and DTFV

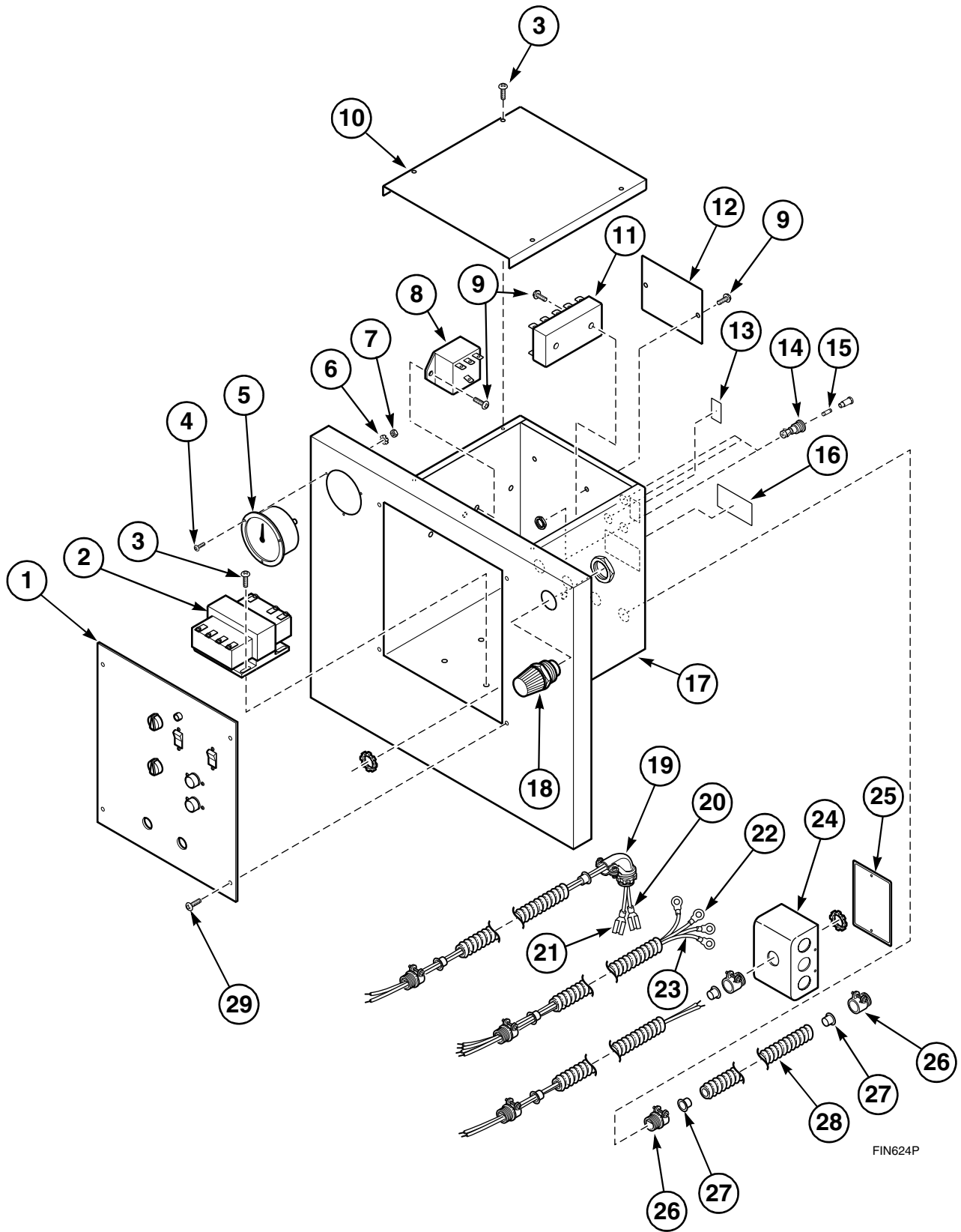


Electric Control Assembly – Single Phase; 120 Volt; Models ADTF, ADTFV, DTF and DTFV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1356476	Operator Control Assembly	Refer to <i>Operator Control Assembly</i> section for parts breakdown
2	J1188416	Screw	
3	JA-07547	Gauge Assembly	
4	JC-43267	Washer	
5	02788	Nut	
6	J1356468	Relay	2 required; 1 Horsepower; 15 Amp; 115 Volt coil
7	M402797	Screw	
8	J1355833	Control Box Cover	
9	J1323153	Screw	
10	JE-66109	Terminal Block	
11	N/A	Serial Nameplate	
12	J1369412	Fuse Label	
13	J1528520	Control Enclosure Weldment	
14	J1086065	Connector	
15	J1234087	Terminal	
16	J1131333	14 Gauge Wire	Black
	JM-99146	14 Gauge Wire	White
17	J1189117	Electrical Outlet Box	
	J1189125	Terminal Lug	
18	JC-23323	Electric Box Cover	
	J1083641	Screw	Use to attach cover; 4 required
	J1000736	Nut	Use to attach cover; 2 required
	J1000975	Washer	Use to attach cover; 2 required
19	J1190370	Terminal Ring	
20	JM-99781	18 Gauge Wire	Green
	JM-94187	18 Gauge Wire	Blue
	J1121854	Electric Wire	18 Gauge; Gray
	J1121813	18 Gauge Wire	
21	J1238211	Straight Connector	
22	JA-52036	Bushing	
23	JM-92602	Flexible Conduit	
24	JA-07866	Front Regulator Assembly	
25	M400664	Screw	

N/A = Part no longer available

Electric Control Assembly – Single Phase; 230 Volt; Models ADTF, ADTFV, DTF and DTFV



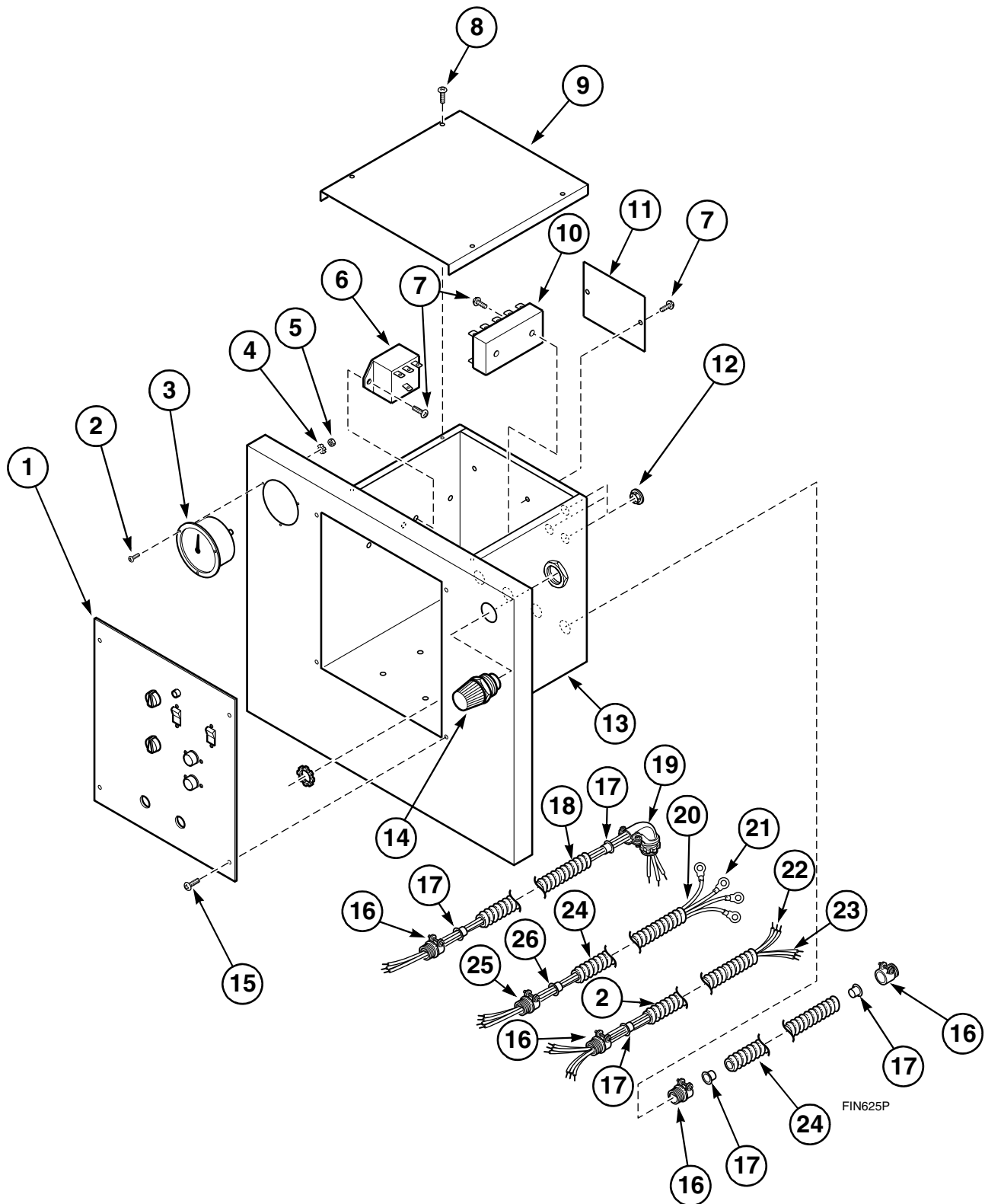
FIN624P

Electric Control Assembly – Single Phase; 230 Volt; Models ADTF, ADTFV, DTF and DTFV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1356476	Operator Control Assembly	Refer to <i>Operator Control Assembly</i> section for parts breakdown
2	JC-73162	Open Frame Transformer	75 KVA; 230 Volt primary; 115 Volt secondary
3	J1323153	Screw	
4	N/A	Screw	
5	JA-07547	Gauge Assembly	
6	JC-43267	Washer	
7	02788	Nut	
8	J1356468	Relay	2 required; 1 Horsepower; 15 Amp; 115 Volt coil
9	M402797	Screw	
10	J1355833	Control Box Cover	
11	JE-66109	Terminal Block	
12	N/A	Serial Nameplate	
13	J1402270	Fuse Label	.8 Amp
14	JA-53621	Fuse Holder	
15	J1402254	Fuse	1.6 Amp; 250 Volt; Dual element
16	J1402288	Fuse Label	1.6 Amp
17	J1528520	Control Enclosure Weldment	
18	JA-07866	Front Regulator Assembly	
19	J1086065	Connector	
20	J1131333	14 Gauge Wire	Black
	JM-99150	Wire	14 gauge; Red; 600 Volt
21	J1234087	Terminal	
22	J1190370	Terminal Ring	
23	JM-99781	18 Gauge Wire	Green
	JM-94187	18 Gauge Wire	Blue
	J1121854	Electric Wire	18 gauge; Gray; 600 Volt
	J1121813	18 Gauge Wire	
24	J1189117	Electrical Outlet Box	
	J1189125	Terminal Lug	
25	JC-23323	Electric Box Cover	
	J1083641	Screw	Use to attach cover; 4 required
	J1000736	Nut	Use to attach cover; 2 required
	J1000975	Washer	Use to attach cover; 2 required
26	J1238211	Straight Connector	
27	JA-52036	Bushing	
28	JM-92602	Flexible Conduit	
29	M400664	Screw	

N/A = Part no longer available

Electric Control Assembly – Three Phase; 230 Volt; Models ADTF, ADTFV, DTF and DTFV



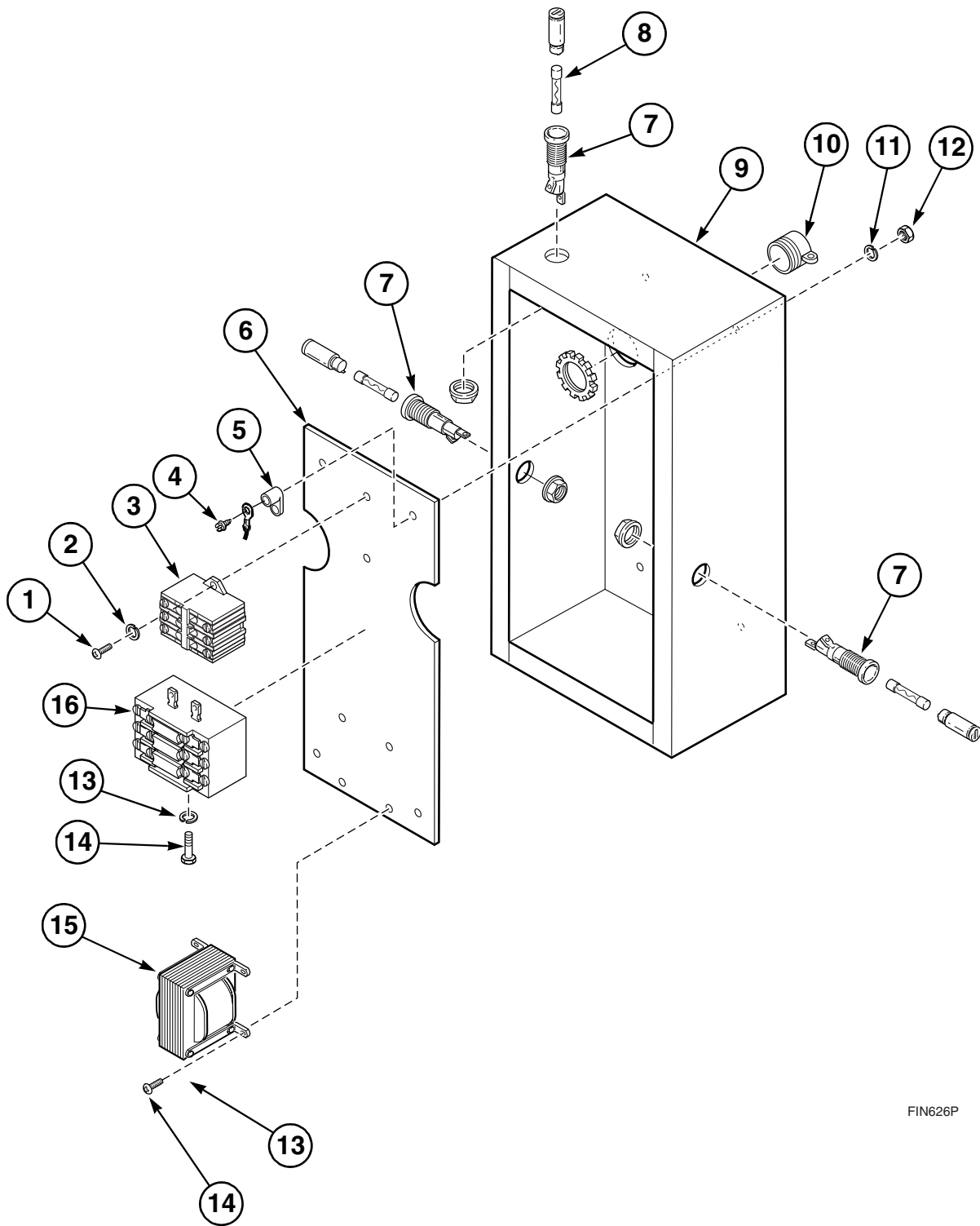
Electric Control Assembly – Three Phase; 230 Volt; Models ADTF, ADTFV, DTF and DTFV

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1356476	Operator Control Assembly	Refer to <i>Operator Control Assembly</i> section for parts breakdown
2	J1188416	Screw	
3	JA-07547	Gauge Assembly	
4	JC-43267	Washer	
5	02788	Nut	
6	J1356468	Relay	1 Horsepower; 15 amp; 115 volt coil
7	M402797	Screw	
8	J1323153	Screw	
9	J1355833	Control Box Cover	
10	JE-66109	Terminal Block	
11	N/A	Serial Nameplate	
12	JA-55711	Hole Plug	
13	J1528520	Control Enclosure Weldment	
14	JA-07866	Front Regulator Assembly	
15	M400664	Screw	
16	JC-22893	Straight Connector	
17	J1232990	Bushing	
18	J1108497	Conduit	
19	J1086115	Connector	
20	J1121813	18 Gauge Wire	Yellow; 600 Volt
	J1121854	Electric Wire	18 gauge; Copper
	JM-94187	18 Gauge Wire	Blue; 600 Volt
	JM-99781	18 Gauge Wire	Copper
21	J1190370	Terminal Ring	4 required
22	J1131333	14 Gauge Wire	Black; 600 Volt
23	J1108463	18 Gauge Wire	Red; 600 Volt
	J1111467	18 Gauge Wire	White; 600 Volt
	JM-94197	18 Gauge Wire	V10; 600 Volt
24	JM-92602	Flexible Conduit	
25	J1238211	Straight Connector	
26	JA-52036	Bushing	

N/A = Part no longer available

Motor Control Service Box

Three Phase Presses Only



FIN626P

Motor Control Service Box

REF	PART NO.	DESCRIPTION	COMMENTS
	J1490804	Type 1 Enclosure Label	
	J1131333	14 Gauge Wire	Black; 600 Volt
	JM-94187	18 Gauge Wire	Blue; 600 Volt
	J1108463	18 Gauge Wire	Red; 600 Volt
	45001	18 Gauge Wire	
	J1378603	Screw	Use to attach Serial Nameplate
	J200139600	Lockout/Tagout Warning Decal	
1	JC-61260	Screw	
2	J1085984	Washer	
3	M400913	Contactor	
4	JC-62620	Screw	
5	J1189125	Terminal Lug	
6	J1144146	Electrical Panel	
7	JA-53621	Fuse Holder	
8	J1402262	Fuse	1 Amp
9	J1357425	Motor Control Enclosure	
10	JC-22893	Straight Connector	
11	JC-43276	Washer	
12	20275	Nut	
13	J1085992	Washer	
14	JC-63999	Screw	
15	JC-73162	Open Frame Transformer	230 Volt; Primary
	J1268093	Open Frame Transformer	208 Volt; Primary
16	JT-126-39	Overload Relay	3-pole; Includes mounting bracket
	JV-198-36	Overload Relay Coil	230 Volt
	JV-198-37	Overload Relay Coil	208 Volt

N/A = Part no longer available

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